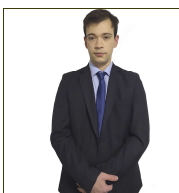


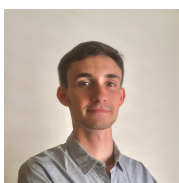
## Team presentation



Juan Manuel Dri is a petroleum engineering student with a scholarship from Pampa Energía. He is doing an internship at FDC group, a consulting company in Argentina. During his last year of High school reached the final of OATEC. He really likes data science, machine learning and applying technology to solve problems in the O & G industry.



Santiago Lencinas Pupkiewicz, 23 years old advanced student of Petroleum Engineering at ITBA-Argentina, where the entire career was done with an Honor Scholarship. 2021 Petrobowl's National Champion and 2020 runner up. Passionate about Machine Learning, and the way it can improve the efficiency of the Oil and Gas operations. Currently doing an internship on FDC-Argentina, a reservoir engineering consultancy company.



Advanced Petroleum Engineer student at Instituto Tecnológico de Buenos Aires, Argentina and beneficiary of two scholarships from Chevron and Pan American Energy. Interested in state-of-the-art approaches to solve new problems and currently doing an internship in FDC a consulting company from the O&G industry.



Miranda, Lucas Lucas Miranda is a petroleum engineering student with an scholarship from Pan American Energy. Captain of the Petrobowl team of ITBA. Currently working in Tecpetrol as a Reservoir Engineering Intern. Interested in the use of Data Science to improve the Oil and Gas operations.



## Agenda



- Targets & Tools
- Approach
- Methodology
  1. Data Quality
  2. Validating sensors
  3. Correcting sensor data
- Final Remarks



## Targets & Tools



### The competition aims to address three tasks:

1. Detect data quality issues: In this task, the developed solution should be able detect the problems in drilling sensor data.
2. Assess data reliability: In this task, the solution should assign an uncertainty score for each sensor value. Based on the uncertainty score, ML models or field engineers can decide on whether to use such data for decision making.
3. Correct sensor data: The third task is to develop a way to correct the sensor data when data quality is poor or the uncertainty score is very low.

### Tool used for the development:

We use python because it is a powerful, simple, and easy-to-learn tool. Besides, all the team members knew how to use it.

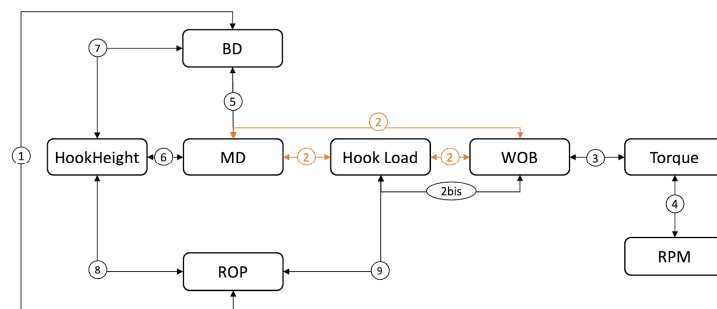


## Approach



It was used a **bayesian network** approach to calculate all sensors using one as an and make all the same with all sensors. After the estimation of the nodes, all values are compared to make our analysis.

The network used was the one shown in the image below.



Example:

$$BD_t - BD_{t-1} = ROP_t \cdot \Delta t \quad (Eq. 1)$$



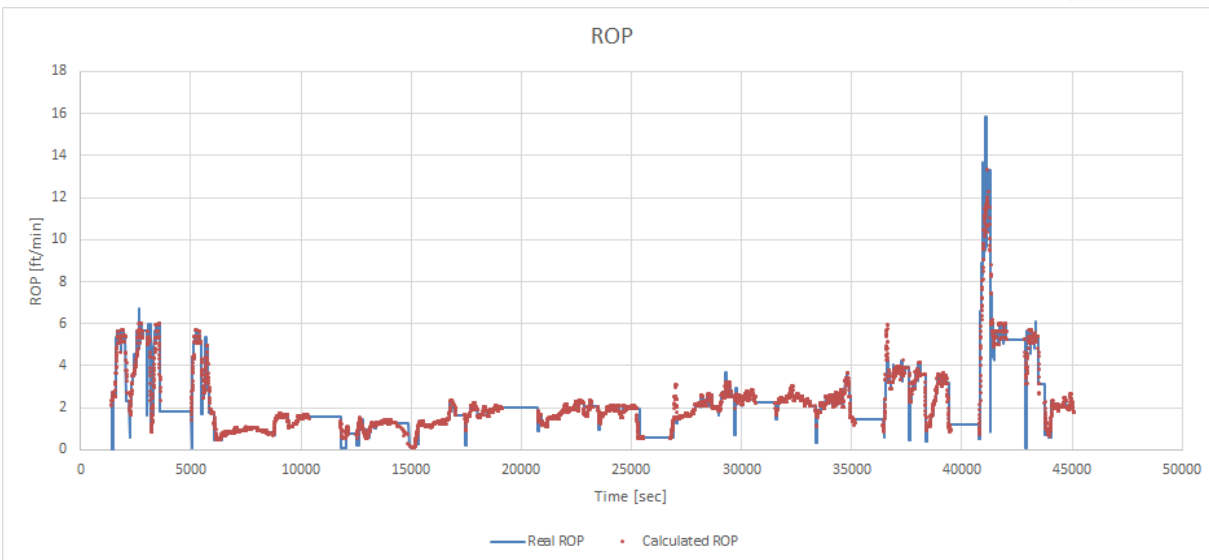
## Methodology: Data Quality



- Sensors may have different measure frequencies leading to some incomplete rows, so the first step is to check the incomplete rows.
- It was decided to fill the blanks with the average between the upper and lower data points in the column. Only the ROP had a particularly low frequency that makes impossible the use of an average value.
- In order to sort the ROP low frequency problem, the concept applied was to calculate a pseudo-ROP by averaging the slope of the Bit\_Depth\_BD under time, i.e. the surface ROP. This pseudo-ROP is used only in the equation of the bayesian network and the REAL ROP values are used to assess the confidence of this sensor.



## Pseudo-ROP



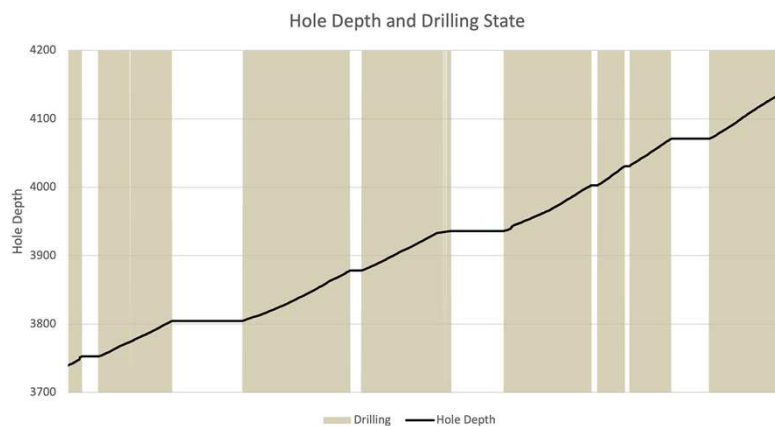
## Methodology: Drilling State



Determination of the drilling state was crucial so as to use the equation when the rig is drilling.

The drivers for these classification were:

- Hole\_Depth\_MD equal to Bit\_Depth\_BD, i.e. the bit is at the bottom of the hole
- Block\_Position is lower than the previous Block\_Position



## Validating sensors



- A measured is considered as right and it's used to calculate the remaining values
- A matrix is created with every calculation

|      | ROP   | MD       | BD       | HKHG   | HKLD       | WOB       | TQ      | RPM     |
|------|-------|----------|----------|--------|------------|-----------|---------|---------|
| ROP  | 6.012 | 3491.691 | 3491.691 | 77.113 | 236553.950 | 24314.032 | 754.109 | 46.933  |
| MD   | 5.501 | 3491.855 | 3491.855 | 76.949 | 258530.947 | 2337.035  | 72.484  | 488.281 |
| BD   | 5.501 | 3491.855 | 3491.855 | 76.949 | 258530.947 | 2337.035  | 72.484  | 488.281 |
| HKHG | 5.501 | 3491.888 | 3491.888 | 76.916 | 258530.947 | 2337.035  | 72.484  | 488.281 |
| HKLD | 5.661 | 3491.703 | 3491.703 | 77.101 | 251515.940 | 9352.042  | 290.057 | 122.019 |
| WOB  | 5.661 | 3491.703 | 3491.703 | 77.101 | 251515.941 | 9352.041  | 290.057 | 122.019 |
| TQ   | 5.759 | 3491.700 | 3491.700 | 77.104 | 255875.547 | 4992.434  | 154.842 | 228.572 |
| RPM  | 5.658 | 3491.703 | 3491.703 | 77.101 | 251358.575 | 9509.407  | 294.938 | 120.000 |



## Validating sensors



- Once all calculation is done, a decision has to be made in order to validate or not the result.
- The algorithms compare all the values of a column with the value of the diagonal at this given column.
- Adaptable criteria for considering a calculation as valid



### Criterial: User input

- ROP, Hook Load, Torque, RPM and WOB. In this case to validate the estimation if the **relative error** is less than 10%
- MD and BD. In this case we validate the estimation if the **absolute error** is less than 1 ft
- Hook Height. In this case we validate the estimation if the difference is less than 0.3 ft

|      | ROP   | MD    | BD    | HKHG  | HKLD  | WOB   | TQ    | RPM   |
|------|-------|-------|-------|-------|-------|-------|-------|-------|
| ROP  | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 0.000 | 0.000 | 0.000 |
| MD   | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 0.000 | 0.000 | 0.000 |
| BD   | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 0.000 | 0.000 | 0.000 |
| HKHG | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 0.000 | 0.000 | 0.000 |
| HKLD | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 0.000 | 1.000 |
| WOB  | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 0.000 | 1.000 |
| TQ   | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 0.000 | 1.000 | 0.000 |
| RPM  | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 0.000 | 1.000 |

## Validating sensors



- Measure Belief
  - Each sensor has a measure belief score between 0 and 1 that correspond to the average of all the values of the column as it is shown in the "Measure Belief" row, and the network validates the sensors that have an index greater than 0.57 (which corresponds to being validated by 4 or more of the others sensors).

|                | ROP   | MD    | BD    | HKHG  | HKLD  | WOB   | TQ    | RPM   | Evaluator Index |
|----------------|-------|-------|-------|-------|-------|-------|-------|-------|-----------------|
| ROP            | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 0.000 | 0.000 | 0.000 | 0.57            |
| MD             | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 0.000 | 0.000 | 0.000 | 0.57            |
| BD             | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 0.000 | 0.000 | 0.000 | 0.57            |
| HKHG           | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 0.000 | 0.000 | 0.000 | 0.57            |
| HKLD           | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 0.000 | 1.000 | 0.86            |
| WOB            | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 0.000 | 1.000 | 0.86            |
| TQ             | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 0.000 | 1.000 | 0.000 | 0.71            |
| RPM            | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 0.000 | 1.000 | 0.86            |
| Measure Belief | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 0.29  | 0.00  | 0.29  | -               |





## What do we do with the unreliable sensors?



### Correcting sensor data



|                | ROP   | MD    | BD    | HKHG  | HKLD  | WOB   | TQ    | RPM   | <u>Evaluator Index</u> |
|----------------|-------|-------|-------|-------|-------|-------|-------|-------|------------------------|
| ROP            | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 0.000 | 0.000 | 0.000 | 0.57                   |
| MD             | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 0.000 | 0.000 | 0.000 | 0.57                   |
| BD             | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 0.000 | 0.000 | 0.000 | 0.57                   |
| HKHG           | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 0.000 | 0.000 | 0.000 | 0.57                   |
| HKLD           | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 0.000 | 1.000 | 0.86                   |
| WOB            | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 0.000 | 1.000 | 0.86                   |
| TQ             | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 0.000 | 1.000 | 0.000 | 0.71                   |
| RPM            | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 0.000 | 1.000 | 0.86                   |
| Measure Belief | 1.00  | 1.00  | 1.00  | 1.00  | 1.00  | 0.29  | 0.00  | 0.29  | -                      |

Each column in the validation matrix contains the information about how likely it is that the measure is within the acceptance criteria. Each row have the number of times the network was able to predict the other values

The **Evaluator index** was constructed for each row (each fixed sensor) as the ratio of 1's over 7; and it was assumed that a sensor is a good predictor if the index is above 0.57, which implies that it is capable of predicting the real value of the vast majority of the sensors.



## Correcting sensor data



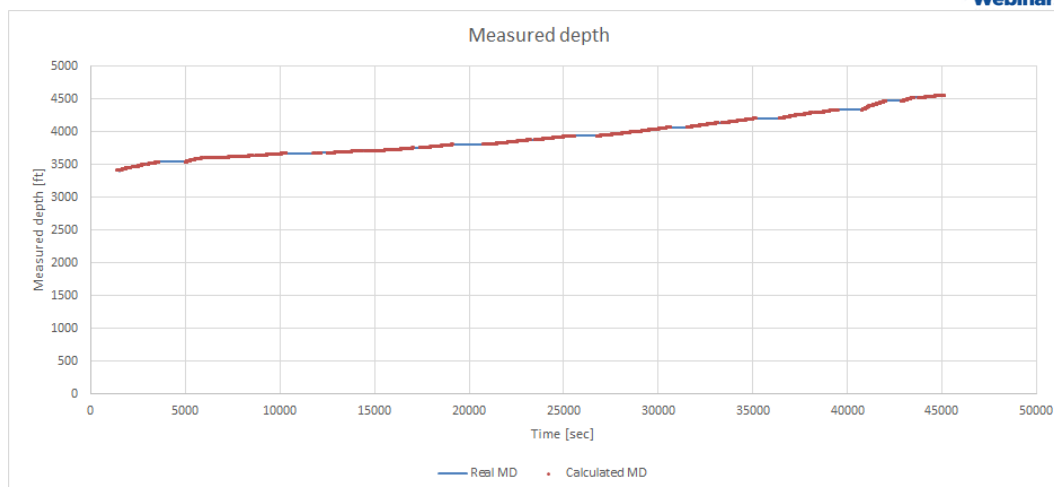
The proposed value is calculated as the weighted average of the predicted values for the unvalidated sensor and the evaluator index for the sensors who are good predictors.

|                | ROP   | MD       | BD       | HKHG   | HKLD       | WOB       | TQ      | RPM     | Evaluator Index | Correction |
|----------------|-------|----------|----------|--------|------------|-----------|---------|---------|-----------------|------------|
| ROP            | 6.012 | 3491.691 | 3491.691 | 77.113 | 23653.950  | 24314.032 | 754.109 | 46.933  | 0.57            | 13893.73   |
| MD             | 5.501 | 3491.855 | 3491.855 | 76.949 | 258530.947 | 2337.035  | 72.484  | 488.281 | 0.57            | 1335.45    |
| BD             | 5.501 | 3491.855 | 3491.855 | 76.949 | 258530.947 | 2337.035  | 72.484  | 488.281 | 0.57            | 1335.45    |
| HKHG           | 5.501 | 3491.888 | 3491.888 | 76.916 | 258530.947 | 2337.035  | 72.484  | 488.281 | 0.57            | 1335.45    |
| HKLD           | 5.661 | 3491.703 | 3491.703 | 77.101 | 251515.940 | 9352.042  | 290.057 | 122.019 | 0.86            | 8016.04    |
| WOB            | 5.661 | 3491.703 | 3491.703 | 77.101 | 251515.941 | 9352.041  | 290.057 | 122.019 | 0.86            | -          |
| TQ             | 5.759 | 3491.700 | 3491.700 | 77.104 | 255875.547 | 4992.434  | 154.842 | 228.572 | 0.71            | 3566.02    |
| RPM            | 5.658 | 3491.703 | 3491.703 | 77.101 | 251358.575 | 9509.407  | 294.938 | 120.000 | 0.86            | 8150.92    |
| Measure Relief | 1.00  | 1.00     | 1.00     | 1.00   | 1.00       | 0.29      | 0.00    | 0.29    | -               | 7982.77    |

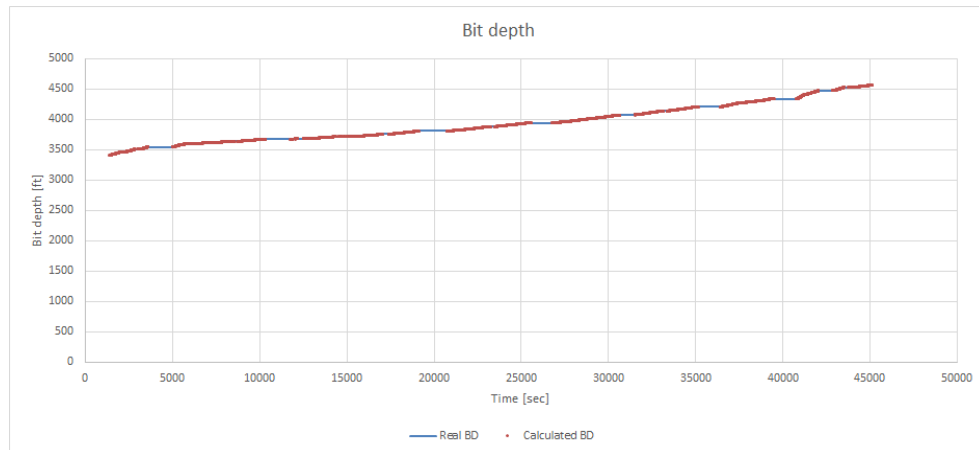
These calculations are done for every time step. So, the validation process for every sensor and the proposal of new values when it is required is performed for every single row of the datasheet.



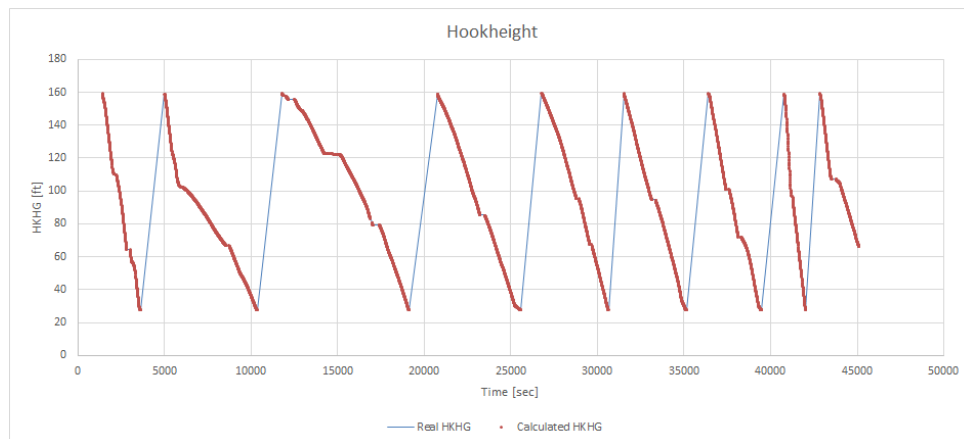
## Results



## Results

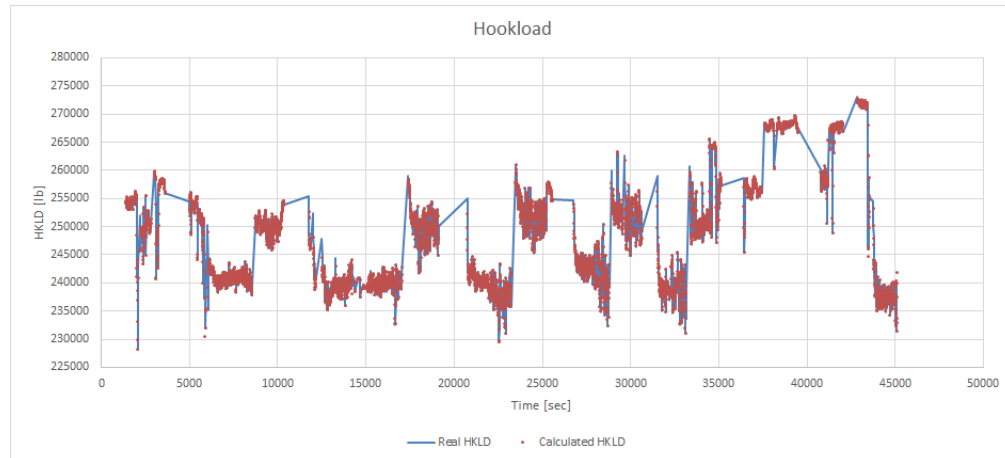


## Results

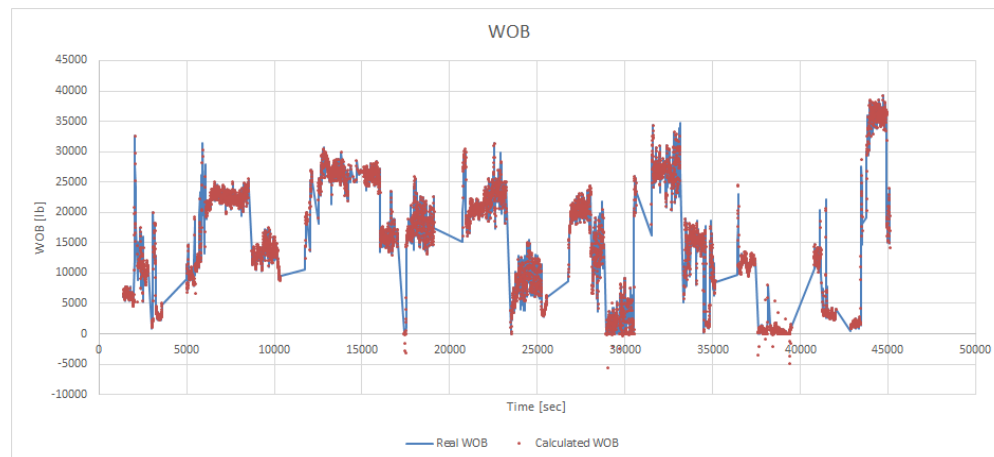




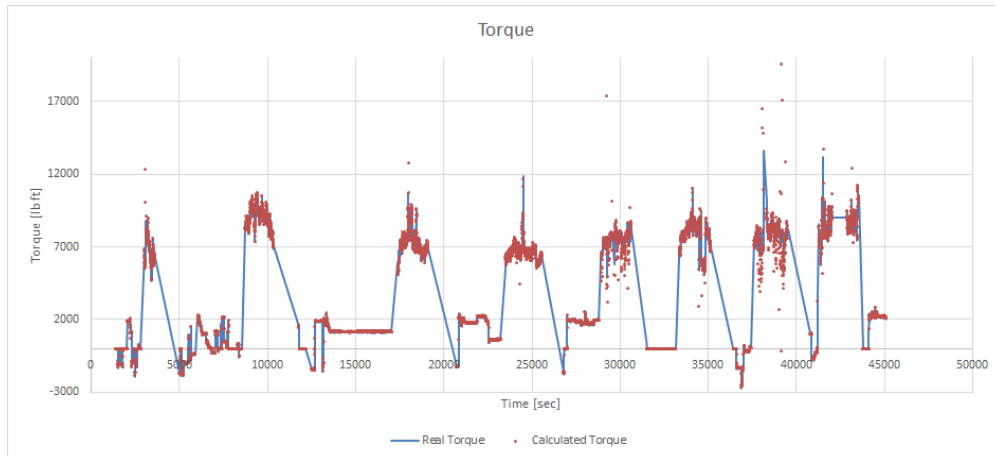
## Results



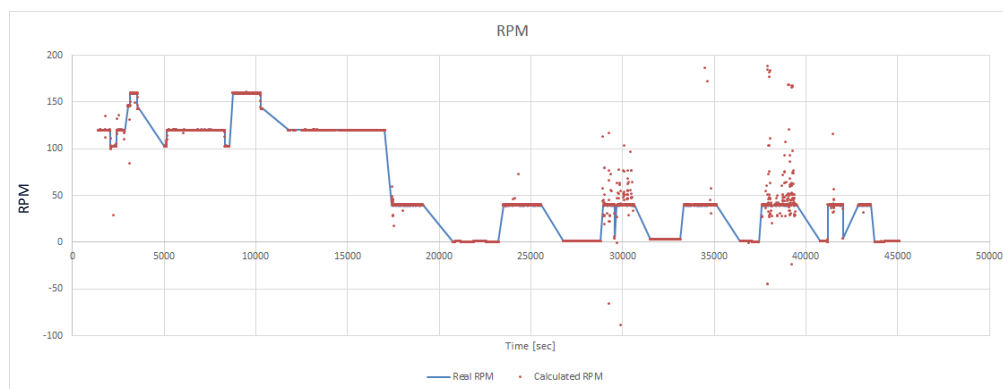
## Results



## Results



## Results



## Final Remarks



The suggested algorithm in this paper is a first approach to real time data analysis and early detection of sensor's malfunction using a pseudo-bayesian network.

### Goals:

- The algorithm is easy to use and adapt to the necessity
- Development of a robust network using analytical relationships
- Scalable algorithm that allow the assessment of a great deal of sensors
- Intuitive code

### Future improvements:

- Data smoothing in the pre-processing of the data set.
- Other techniques to fill missing values in the pre-processing stage.
- Further research on mathematical relations between variables to expand the network and integrate more sensors.

