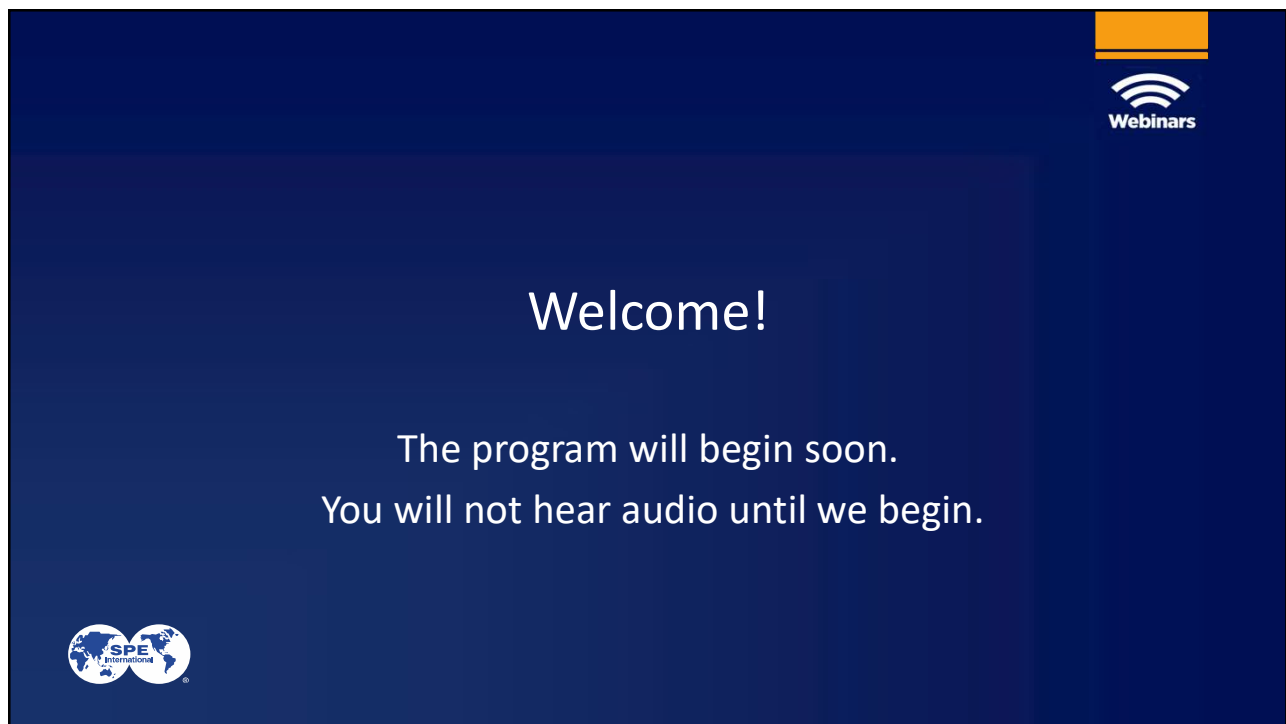




A dark blue rectangular slide with a lighter blue rectangular area in the center. In the top right corner, there is an orange square above a white Wi-Fi symbol and the word "Webinars". In the bottom left corner, there is a logo for SPE International featuring two globes. The central text is white and reads: "Welcome!" followed by "The program will begin soon." and "You will not hear audio until we begin."

Webinars

Welcome!

The program will begin soon.
You will not hear audio until we begin.

SPE International



Designing Wells for Carbon Storage Well Integrity: A Friend, Not A Foe

Matteo Loizzo
2022 Nov 7





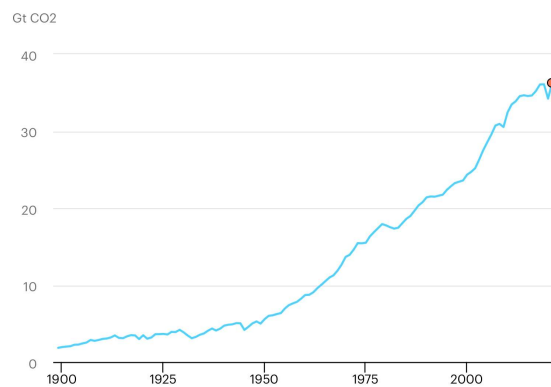
Outline of the webinar



- Short intro to CC(U)S
- Wells in CCUS
 - P&A wells and barrier re-rating
- CO₂ injectors' challenges
 - Phase change and injectivity
 - Steel corrosion
 - Cement integrity
 - Microannuli
- Conclusions



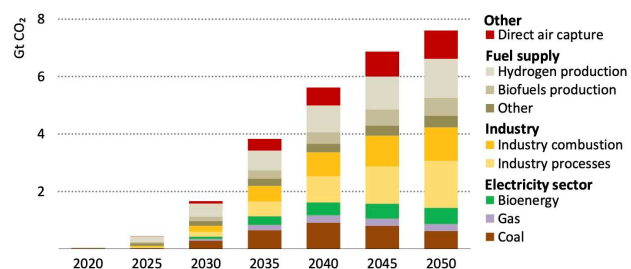
CO₂ – 40 billion (metric) tons of it



Source: IEA 2022; Global Energy Review: CO₂ Emissions in 2021

- Global CO₂ emissions in 2021 → 36.3 Gt
 - +6% post-COVID, with +5.9% GDP
 - CO₂ equals wealth?
 - EU 0.13, US 0.21, China 0.45 tCO₂ per \$1,000
- 43% electricity and heat
 - 29% manufacturing & building
 - 22% transport
- Paris agreement
 - Global warming ≤2°C → climate neutral by 2050

What role can CCUS play?



- IEA Net Zero by 2050
 - 7.6 Gt y⁻¹ captured
 - 2.4 Gt y⁻¹ from bioenergy use and Direct Air Capture
 - 1.9 Gt y⁻¹ stored; rest utilized
 - Half a Socolow "wedge" → 1 GtC y⁻¹ (3.67 GtCO₂ y⁻¹) by 2050
- 40 Mt y⁻¹ in 2020
 - 30 commercial project, 75% used for EOR in the US



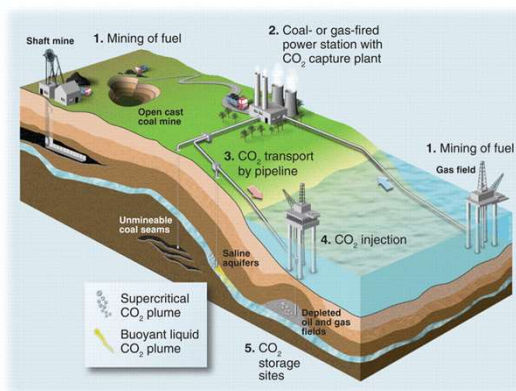
Funny units – (Metric) tons per year



- Volume (for a gas) depends on p & T → mass is easier
- CO₂ production from one coal power plant
 - 500MW capacity → 3 Mt y⁻¹
- 2 Gt y⁻¹ by 2050 → 35 MBbl d⁻¹
 - World oil production ~100 MBbl d⁻¹
 - World water injection ~200 MBbl d⁻¹
- CO₂ injector → 0.5-1 Mt y⁻¹
 - 5,000 wells by 2050



Carbon Capture & Storage chain

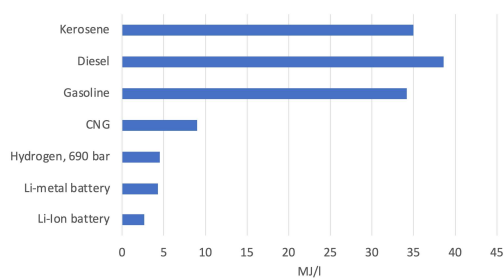


Source: Haszeldine, Carbon Capture and Storage: How Green Can Black Be?, Science (2009)



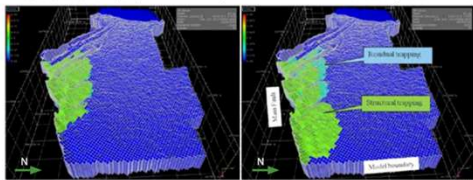
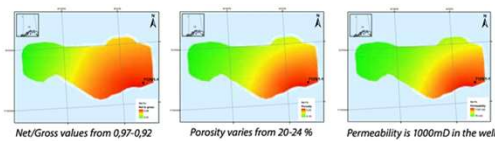
- Capture → most expensive step
 - Post-combustion
 - Amine, T-swing
- Transport
 - Pipeline
 - Ship
- Storage
 - Deep saline aquifers
 - Depleted O&G reservoirs
 - Plus local quirks
 - Basalt and olivine → Wallula (WA-USA), CarbFix (Iceland)
 - Unmineable coal seams (ECBM)

CCUS – Utilization

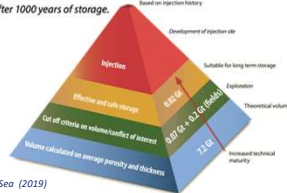


- Current market → captured and extracted carbon
 - EOR, obviously
 - Urea for fertilizers
 - Fizzy drinks and dry ice
 - “Mineral” water and purity
 - Fire extinguishers, greenhouses, cooling systems...
- Future possibility
 - Building materials → cement carbonation
 - Chemicals and polymers
 - Synthetic fluids
 - Planes and energy density → SpaceX uses kerosene and LNG (Starship)

CCUS – Performance factors



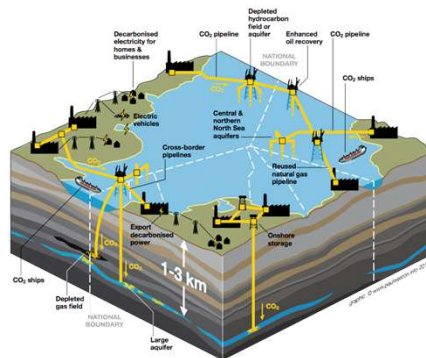
Distribution of injected gas (green) after end of injection (50 years), and after 1000 years of storage. North to the right.



Source: NPD, CO₂ Storage Atlas – Barents Sea (2019)

- Capacity
 - Can I fit all my CO₂?
- Injectivity
 - Can I pump it as fast as I produce it?
- Containment, a.k.a. integrity
 - Will it stay there?
 - Geological integrity
 - Caprock and faults
 - Well integrity

Wells in CCUS



Source: Element Energy (2010), One North Sea (<http://www.element-energy.co.uk/2011/01/ccs-potential-in-the-north-sea/>)



- Injection wells
 - Thermomechanical stress
 - High p & low T
 - Can use the materials you want
 - Wet CO₂ in case of injection stop
 - Intermittent e.g., boat
- Monitoring wells
 - Cross storage horizon or intermediate aquifer
 - Can be new or reused
 - Wet conditions, possibly CO₂
- Existing wells crossing the storage horizon
 - Active or accessible
 - Permanently abandoned

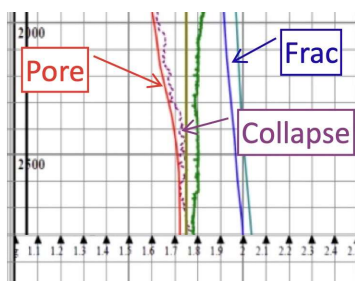
P&A wells and CCUS



Source: TexasMonthly, 2022 Jan 12

- Biggest risk, historically
- Properly abandoned or “legacy” wells
 - Grandfathered regulations
 - Little data
- Worst candidates → dry exploration wells
 - Rushed abandonment
 - Saline aquifers? Duh!
 - Sometimes right on top of the anticline
 - No properly qualified barriers, no information on SCP
- Risk-based approach
 - Probability and severity of an event we don’t want to happen
 - Probability of pathways given information (or lack of it) → uncertainty
 - How about severity? Does it matter?

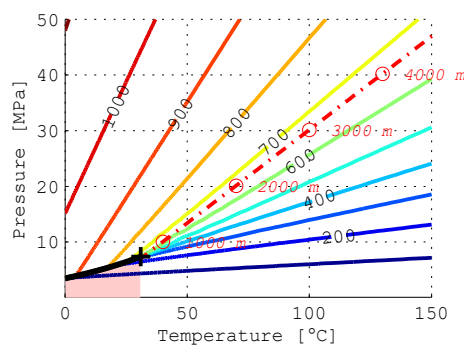
Re-rating abandoned wells' barriers



- Minimum Safe Abandonment Depth
 - Column of fluid (i.e., CO₂) in equilibrium with reservoir meets frac pressure
- Higher pressure, lighter fluid → deeper MSAD
- Failure modes
 - (Hydraulic) fracturing
 - Debonding → open microannulus above closure stress
 - Collapse pressure for shale, σ_h for rock salt

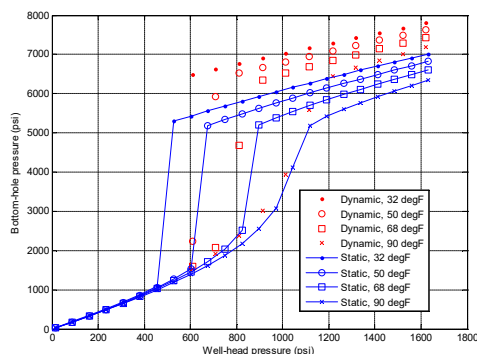


New wells – CO₂ challenges



- Phase change
 - Transported as liquid, stored as supercritical
 - Dense phase
 - Critical point
 - End of the Vapor-Liquid Equilibrium line → $T_c=31^{\circ}\text{C}$, $p_c=7.38\text{ MPa}$
- Reactivity
 - Soluble in water → 3%-6% by mass
 - Weak acid → sweet steel corrosion
 - Catalytic effect
 - Cement calcination, then carbonation

CO₂ challenges – Injectivity gap



Source: Laizzo et al., SPE 124317 (2010)



- Below T_c , CO₂ can be liquid or vapor at the wellhead
- If reservoir pressure is too low, then either...
 - CO₂ is pumped in vapor phase
 - Loss of efficiency → larger volume for same mass
 - CO₂ is pumped in dense phase
 - Large pressure drop at wellhead or in the formation
- As reservoir pressure increases, will have to switch from vapor to dense phase
 - Injection facility design
- If CO₂ is liquid at the wellhead
 - High bottom hole pressure → fracking
 - Cooling in the near-wellbore
 - Joule-Thomson effect
 - Further reduce the fracture gradient → up to 30% for 20°C
- Big issue with depleted (gas) fields

CO₂ challenges – J-T effect



Source: Duncan, Ian J., Risk and Monitoring Risk for CO₂ Sequestration in Deep Brine Reservoirs: presented at the 9th International Conference on Greenhouse Gas Control Technologies (GHGT-9), Washington, D.C., November 16-20, 2008. GCCC Digital Publication Series #08-031



- Joule-Thomson coefficient
 - $\mu_{JT} = \left(\frac{\partial T}{\partial p}\right)_H$
- Adiabatic expansion
 - Irreversible → isenthalpic
 - Through orifice, valve or crack → annular leaks and logs
 - Choked flow
 - $\mu_{JT} > 0$, CO₂ cools down
- Large temperature drop
 - Leaks → fog, ice, hydrates, dry ice
 - Safety → poisoning, low visibility, projectiles
 - Expansion at wellhead or reservoir
 - Low temperature completion design

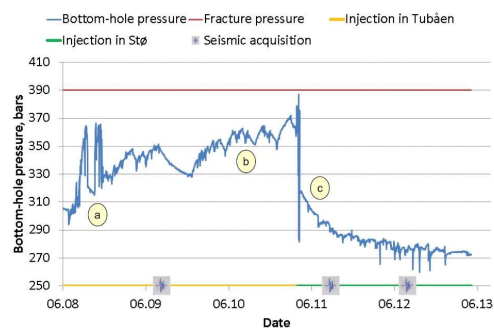
CO₂ challenges – Low temperature



- Thermal shrinkage
 - Vertical → completion sealing and tensile stresses
 - Non-metal to metal seal e.g., packers
 - Radial → cement debonding
- Steel rating for (almost) cryogenic conditions
- Stress cycling
 - May be an issue for 1,000's of cycle and fatigue
- Frac pressure reduction



CO₂ challenges – Skin

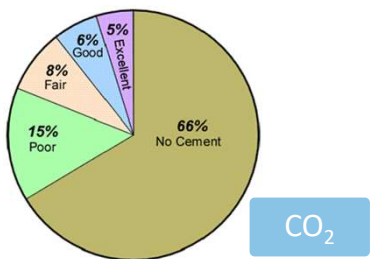


- Injectivity → how much CO₂ can be pumped at a given time
 - Number of wells is the cost factor
- Near-wellbore effects
 - Salting out
 - CO₂-water displacement and residual saturation S_{rw}
 - Capillary flow and evaporation of residual water in the plume
 - Geochemistry
 - Carbonate dissolution
 - Scaling → includes hydrates from cooling

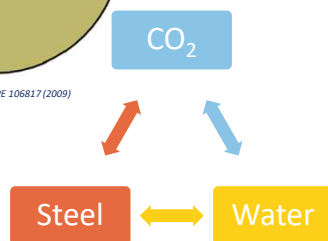
CO₂ challenges – Corrosion



c) External corrosion vs. Cement quality (based on 10,442 m logged)

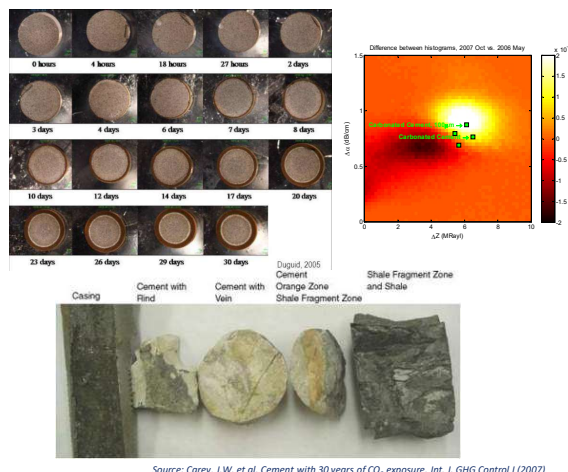


Source: Watson and Bachu, SPE 106817 (2009)



- Weight-loss corrosion
 - Needs water → CO₂ trilemma
 - Worse with oxygen (including NOx!), T, strong acids
 - Higher T, lower [CO₂] but kinetics faster, same effect for cement
- Protection from cement
 - Long-term?
 - Some protection from FeCO₃ layer
- Corrosion management
 - Prediction is futile
 - Corrosion-Resistant Alloys
 - Expensive → pipelines are the weak link
 - Plastic coating and Glass-Reinforced Epoxy
- Dehydrating CO₂ → most effective corrosion control
 - 500-750 ppm, above critical pressure
 - Now <50 ppm (e.g., Northern Lights)
 - Injection breaks and formation water flow back
 - CRA in wetted areas? Whole production casing?

CO₂ challenges – Cement reactivity

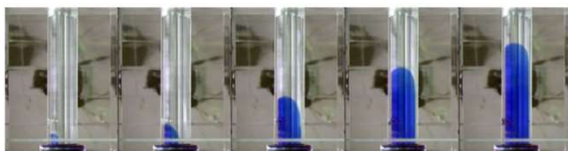


Source: Carey, J.W. et al. Cement with 30 years of CO₂ exposure. Int. J. GHG Control 1 (2007)



- “Thermodynamically unstable”
 - ...like aluminum with oxygen
 - Carbonation then dissolution
- Diffusion-limited reaction $\rightarrow \sqrt{\text{t}}$
 - Fast over 2 cm in the lab
 - 2,000 years for 1 m
 - Sharp fronts with Class G/H
 - Calcite “passivates” cement matrix
 - Subtle role of C-S-H nanostructure $\rightarrow$ fly ash and EverCRETE
 - Density $\rightarrow$ porosity and permeability
 - Constrained by transport
 - With enough water and CO₂, cement will leach
- Reaction but no degradation, unless leakage pathway
 - But then, do we care?
 - Mechanical concerns overrated in confined annulus
- “despite early concerns, a significant body of research suggests that while supercritical CO₂ is reactive with wellbore materials, it does not necessarily lead to a degradation of wellbore integrity”
 - Pawar et al., 2015

CO₂ challenges – Cement integrity

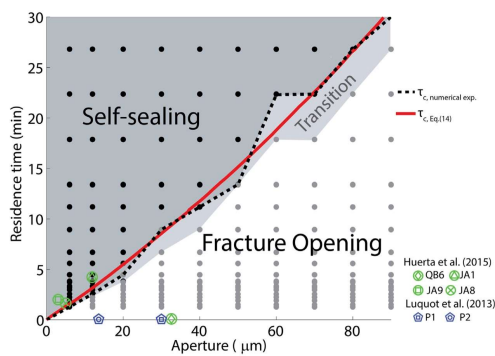


Source: Lecampion, B., Quesada, D., Laizzo, M., Bungler, A., Kear, J., Deremble, L., & Desroches, J. (2011). Interface debonding as a controlling mechanism for loss of well integrity: importance for CO2 injector wells. *Energy Procedia*



- Avoid construction defect
 - Losses, mud channels, chimneys
 - Invest in process, not material
- Debonding and microannulus
 - Favored failure mode of solid cement → cracks stay local
 - Hydraulic fracture when pressure > closure stress
 - Inject a high pressure, low temperature fluid
 - Closure stress → creeping formations
 - Other microannulus scenarios
 - Debonding when cement expands or casing contracts → gas on logs, integrity indicator
 - Water layer during cement setting

CO₂ and microannuli



Source: Brunet, J.-P.L. et al. International Journal of Greenhouse Gas Control 47 (2016)



- Bubble flow in microannulus $\rightarrow$ leading cause of (small) gas leaks, possibly
 - Not only dissolved water, but cement “sweating” from carbonation
- Microannuli and crack experiments
 - Carey, Huerta, Spiers, Walsh, Torsæter...
 - Coupled (T)HMC leak modeling less studied
 - Deremble (2011), Huerta
- Calcite precipitates in the defect, healing it
 - Limescale in kettles
 - Dependence on flow rate and residence time
 - Hints from fault sealing

Conclusions



- Critical scenarios
 - Low temperature and completion design
 - Sweet corrosion management – in wetted areas
 - Cement debonding
 - Healing possible
 - Use creeping formations
- Cement degradation is a red herring
 - Invest in preventing leakage pathways instead
- Don't simply "accept" the risk of abandoned wells
 - Lesson painfully learned
- We can make CCUS work
- Thanks to WITS for encouragement and support!

