



Plunger Lift: Opportunity, Optimization and Opposition (and even some Optimism!)

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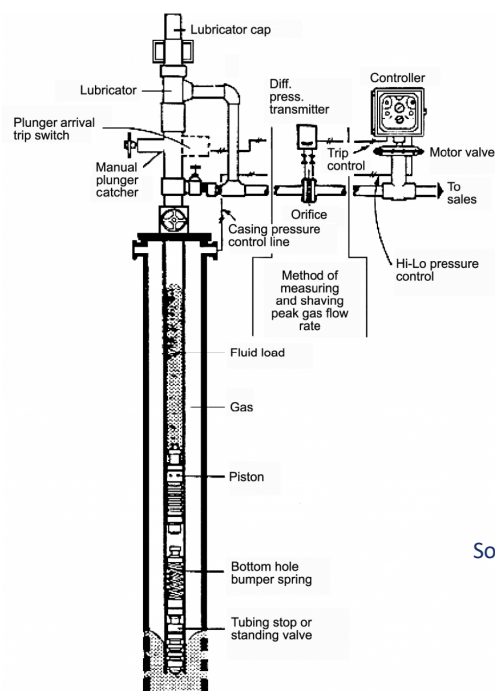
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Overview of Plunger Lift



- Initially developed to deliquify “marginal” gas wells that were typically intermitted to unload liquids
- A simple concept.... A free traveling “piston” that falls to the bottom of the tubing during shut-in and is then driven by gas pressure from the formation to lift liquids to surface
- Expanded in the past 20 years to include higher producing wells with bypass-style plungers that can fall against flow
- Applicable to a wide range of wells, gas wells and “gassy” oil wells
- Very low CAPEX and OPEX
- Can be very low emissions with proper design and equipment



Source: Petrowiki, Plunger Lift Pages



So... What Are Some Drivers of the Problem of Underperforming Plunger Lifted Wells?



- Largely a trial-and-error process.
- Challenging to become highly skilled (Black Magic! Voodoo!).
- Challenging to transfer skills to new employees.
- Wide variation of industry practice for training. Mostly safety oriented.
- Lack of fundamental physics knowledge at many levels.
- Engineers not focused nor interested?
- Engineers get little formal education on plunger lift in school.



Opportunity



- We are in a world of \$100+ oil and \$8+ natural gas
- Events in Ukraine/Europe highlight weaknesses in too-rapid roll out of green energy programs
- Drilling is constrained by:
 - Financial pressure (remember the bankruptcies of many shale producers)
 - Increased regulatory requirements
 - Political forces against “fossil fuels”
- This leaves optimization of existing assets as a highly effective way to increase production and capitalize on the current prices
- Timeliness: Applying optimization strategies effectively has rapid payback, especially in the current environment.





What is an Optimized Plunger Lift Well?



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What Can We Optimize?

1. Time
 - Only have 24/7/365 to work with and lots of tasks/duties
2. Plungers
 - Go up and down, don't miss trips, no fast arrivals
3. Wells
 - What the well can produce versus what we can get from the well.



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Another Aspect About Optimization: It's all about the money...



- Income statement → Cash Flow
- Balance Sheet → Asset Valuation

These are important business metrics and every well is a business....



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Income Drives Cash Flow



At the field operations level we have the most influence here:

$$\begin{aligned}
 & \left\{ \begin{array}{l} \text{Revenue} \\ - \text{Direct Cost} \end{array} \right. = \text{Gross Margin/Profit} \\
 & \quad - \text{Overheads} \\
 & \quad - \text{PEOPLE} \\
 & \quad - \text{etc.} \\
 & = \text{Operating Profit/Loss}
 \end{aligned}$$



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Economic Drivers



- What is the value of an increment of gas?
 - At today's gas prices a good rough value is 10 mcf/d equates to about \$30,000 per year or top line revenue (Plus or minus – what would you prefer?)
- What is the value of an increment of oil/condensate?
 - Similarly, a good rough value is 1 bbl/d equates to about \$40,000 per year of top line revenue (Again, plus or minus, what do you prefer?)
- Multiply these numbers by the number of wells you have to understand the bigger picture! Ex. \$30,000 per well x 1000 wells = \$30,000,000 per year!



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Optimizing Production is Urgent!

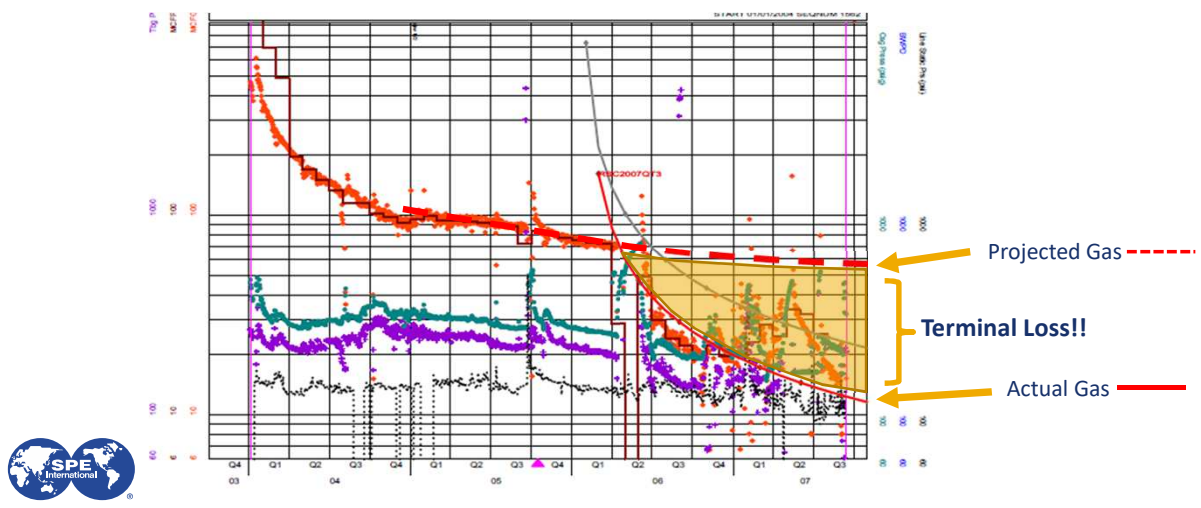


- Why?
 - If we do not recover what the well can produce (producing below the natural decline) in the near term, when do we get it?
 - We must consider deferred production as lost production!
 - Production pushed to the end of the life of the well may never get recovered.
 - Operating below the natural decline reduces EUR and the well reaches P&A sooner.
 - **Deferring production defers cash flow and devalues the asset.**



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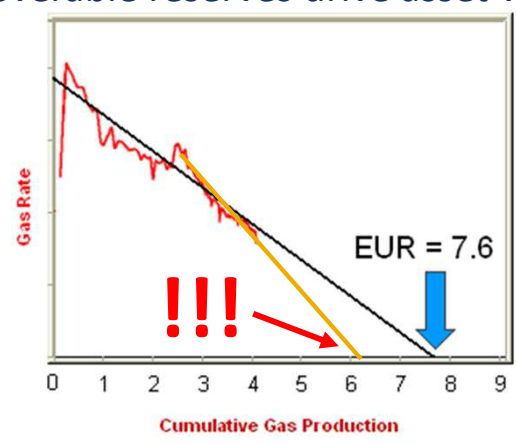
Terminal Losses



Optimization Drives Asset Value



- Recoverable reserves drive asset values



Opposition



Why Do We Struggle to Capture the Full Opportunity?

- “We’re already there!”
- Optimized well definition inappropriate
- Lack of training, or ineffective training
- SOP’s (“we complete and operate all wells the same”)
- Failure to get buy-in across all levels of the organization
- Perceived loss of power of field-level employees
- Expanded use of plungers in HZ and PAGL/GAPL not well understood (paradigms of vertical wells don’t work, e.g. Turner/Coleman V_{CRIT})



Opposition – what else?



- Misunderstanding LOE
- A cost-focused business model that goes too far or is driven by the previous price environment or driven by financial backers
- Engineers and Foremen too busy and defer to LO’s
- Lack of statistically relevant testing (tried it once and it failed!)
- Lack of patience
- Lag time between input changes and output results confuse the cause/effect relationship



Optimism – How to Move Forward



- Get aligned from upper management to field level as to strategy, intent and goals
- Provide training that is comprehensive
- Include other disciplines in training: e.g. procurement, gathering
- Develop internal “champions” and SME’s
- Provide feedback to create a “virtuous cycle”



The Future



- Data driven world! Set up to collect, store and analyze data.
- Artificial Intelligence / Machine Learning for medium to long term trend analysis, optimization guidance, preventive maintenance, predictive studies, etc.
- Application of Edge devices to push computing power, AI/ML to short-loop (high frequency) control at the wellhead.





QUESTIONS?



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