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**Appropriate Hydraulic Fracturing Technologies for
Mature Oil and Gas Formations**

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Today's Talk

- Understand the Reservoir First
- Get Value for Money
- Techniques for Mature Assets

+ Case Histories



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Understand the Reservoir



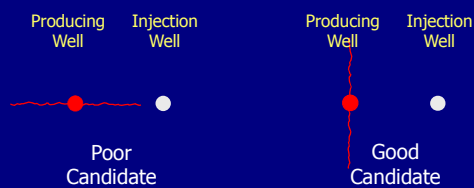
Understand the Reservoir

- Reservoir Engineering is a Necessary Part of any Mature Field Redevelopment
- Field Studies
 - Recoverable reserves
 - Economic justification
 - Fracture azimuth
 - Extent of water, steam or gas flooding
 - Potential for infill drilling

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Understand the Reservoir

- Importance of Understanding Fracture Azimuth:-



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Understand the Reservoir

- Production Well Studies
 - Reserves behind pipe, pressure
 - Potential for water production
 - Permeability!
- Establish Candidate Selection Criteria
 - Review and adjust regularly
- Injection Wells can be Fractured to Improve Sweep Efficiency
 - Economic justification usually harder

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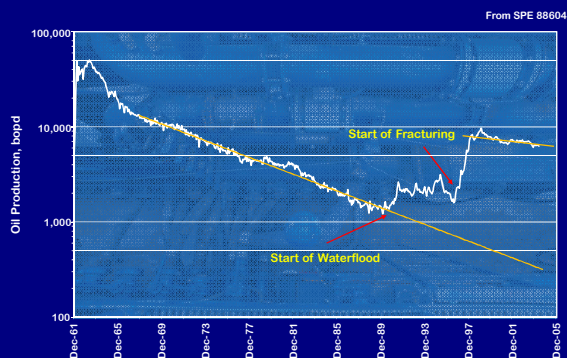
Case Study #1

- Tanjung Field, S. Kalimantan, Indonesia
 - Mature oil field, first production 1961
 - Low pressure, medium permeability, shallow, multi-zone, ESP's
 - Fracturing used to redevelop field
 - Extensive reservoir engineering
 - Systematic approach to candidate selection
 - Simple, low-tech frac treatments

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(ESP = Electric Submersible Pump)

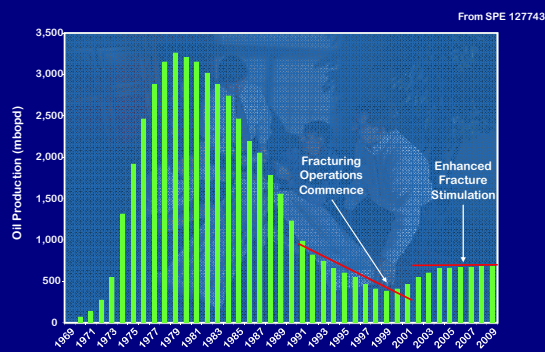
Case Study #1



Case History #2

- Samotlor Field, Western Siberia
 - 55 billion bbls STOOIP
- Peak Production 3.2 mmbopd
 - 1980
 - Declined to < 400,000 bopd by 1999
- Fracturing Started in 2000
 - +/- 1000 treatments per year
 - Production stabilised at +/- 600,000 bopd

Case History #2



Get Value for Money



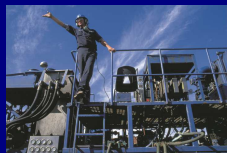
Get Value for Money

- Plan on a Field-Wide Basis, rather than Well by Well
 - High Volume = Low Unit Cost = High Value
 - Reduced per frac costs
 - Reduced day rate

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Get Value for Money

- Get Appropriate Technology and Equipment
 - Use the right technology, not necessarily the latest technology.
 - State-of-the-art frac equipment = state-of-the-art pricing!
 - Keep it simple



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Get Value for Money

- Pump the Right Sized Treatment
 - Don't pump large volumes of proppant just because you can
 - We need the right combination of length and width - too much propped width means wasted proppant

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Get Value for Money

- Avoid False Economies
 - Use artificial proppant rather than frac sand
 - Be prepared to re-perforate
 - Get downhole pressure data
 - Be prepared to minifrac
 - Use clean fluid systems - Filtration!

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Get Value for Money

- Give the Service Company a Reliable Scope of Work
 - The easier it is for the Service Company to plan ahead, the lower the cost of fracturing
 - Uncertainties increase Service Company risk and hence add to costs



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Get Value for Money

- Low Cost Workovers
 - To get maximum effect from hydraulic fracturing, it is usually necessary to perform some sort of workover prior to fracturing
 - Zonal isolation, removal of ESP's, fishing etc
 - Completion may be unsuitable for fracturing
 - Most Successful Mature Field Projects have had Access to Low Cost Workovers

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Techniques for Mature Assets



Skin Bypass Fracturing

- Small Scale Frac Treatments Designed to Produce a Conductive Path Through the Skin Damage
- Cost Effective, Easy to Perform
- More Suitable for Medium and High Permeability Formations
 - Higher k formations tend to have greater skin factors and so get more benefit from bypassing skin damage

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Skin Bypass Fracturing

- Production Increase Based on Reducing Skin Factor to Zero or Slightly Lower
 - Will not produce as much stimulation as “full scale” treatment.
 - Better stimulation than matrix acid treatment
- Treatments can be Performed by Cement Units

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Case Study #3

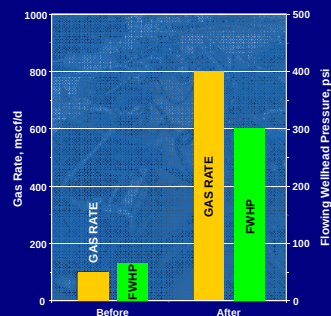
- South Texas
 - Gas well
 - Permeability 0.1 md
- Skin Bypass Frac Treatment
 - 14,000 lbs 20/40 Low Density Ceramic
 - 9.6 bpm maximum rate
 - VES fluid system

(VES = Viscoelastic Surfactant)

Case Study #3

From SPE 56473

- Gas Production
 - From 100 mscfd
 - To 800 mscfd
- Flowing Wellhead Pressure
 - From 70 psi
 - To 300 psi

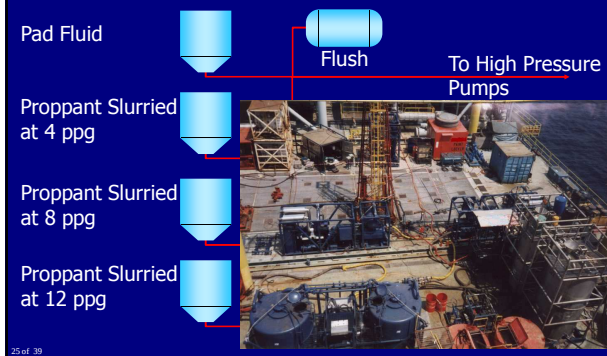


Batch Fracturing

- Eliminates the Need for Complex Blending Equipment
- Proppant is Pre-Slurried in Batch Tanks
 - All QC performed before going downhole
- Gel Type and Quality Critical

(QC = Quality Control)

Batch Fracturing



Proppant Partial Monolayer

Darin and Huitt (SPE 1291)

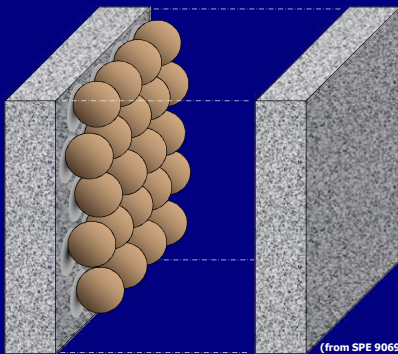
- Very Low Concentration of Proppant Produces Same Effects as Higher Concentrations
 - 0.09 lbs/ft² gives the same frac conductivity as +/- 4 lbs/ft².
 - Applicable for lower permeability formations
 - Low closure stress formations only

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Proppant Partial Monolayer

Full Monolayer

A complete coverage of the fracture face, one proppant grain thick



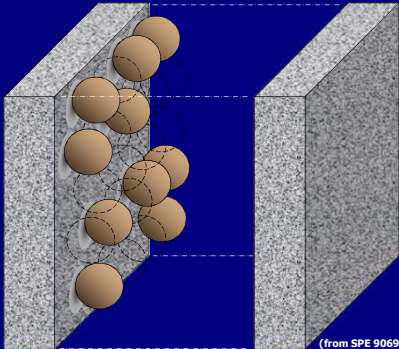
(from SPE 90698)

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Proppant Partial Monolayer

Partial Monolayer

Increased permeability due to spaces between proppant grains. Mono-Layer keeps the same fracture width



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Neutral Density Proppant

- Neutral Density Proppant does not Require Viscosity to keep it Suspended in the Fracturing Fluid
 - Fluid Costs Dramatically Reduced
- Proppant Can be Batch Mixed into Fluid Prior to Treatment
 - Sophisticated Blending and Metering Equipment not Required

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Neutral Density Proppant

Proppant Type	Specific Gravity
Neutral Density	1.08 – 1.25
Resin-Coated Sand	2.45 – 2.55
Frac Sand	2.65
Low Density Ceramic	2.71
High Density Ceramic	3.27
Sintered Bauxite	3.55

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Water Conformance Fracturing

- Hydraulic Fracture Treatments Performed with Relative Permeability Modifier (RPM) as part of the Treatment Fluid
 - RPM works by affecting the wettability of the formation grains
 - RPM makes it harder for water and easier for oil to flow
 - Effective in gas formations as well
 - Medium to high permeability only

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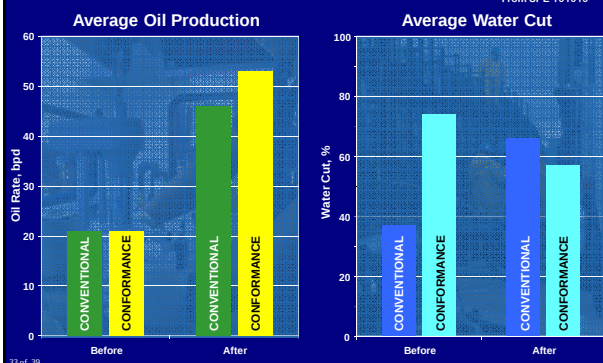
Case Study #4

- High Water Cut Mature Oil Field
 - South Sumatra, Indonesia
 - 5 Water Conformance Fractures
 - 3 Offset Conventional Fractures

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Case Study #4

From SPE 101019



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Refracturing

- Don't Ignore a Field because the Wells Have Already Been Fractured
 - Refracturing is a highly successful and established technique
- By Definition, it is Always Used on Mature Assets
 - Reservoir depletion is necessary to re-orient fracture
- Updated Technology

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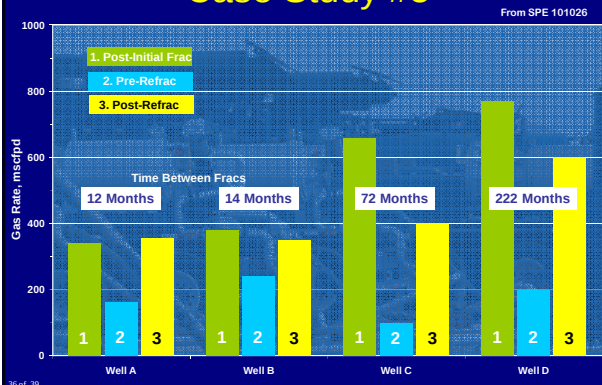
Case Study #5

- Tight Gas Refracturing
 - Frontier Formation, Wyoming, USA



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Case Study #5



Summary of Techniques

- Skin Bypass Fracturing
- Batch Fracturing
- Proppant Partial Monolayer
- Neutral Density Proppant
- Water Conformance Fracturing
- Refracturing

Techniques Can Be Combined!

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Mature Field Redevelopment with Hydraulic Fracturing

- Understand the Reservoir First
 - Permeability, reservoir pressure, reserves, fracture azimuth
- Get Value for Money
 - Appropriate technology
 - Economies of scale
 - Avoid false economies

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Thank You



Any Questions?

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**Distinguished Lecturer Online
(DLO)**

- We value your input
- Complete evaluation form
- Ask any question not answered during the DLO q/a
- Link on left side above "Chat box"

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