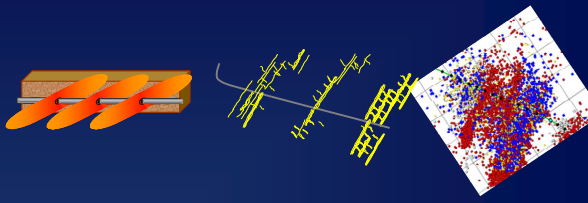


Missed Opportunities: How NOT to Pump a Refrac



Mike Vincent
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Microseismic image SPE 115636

Mike Vincent

Consulting Engineer
FracWell

Mike Vincent is a consulting engineer with more than 25 years of experience, specializing in fracture optimization and training. After completing his degree at the Colorado School of Mines, he worked with Amoco, ARCO and CARBO prior to becoming an independent consultant in 1996.

An active member of the Society of Petroleum Engineers, Vincent has authored over 30 technical papers and serves as a technical editor for three SPE journals. Mike frequently lectures at universities and presents fracturing schools to numerous companies and organizations. He has served as an SPE Distinguished Lecturer and Distinguished Author. For more information, contact mike@fracwell.com



Caveat & Goals

- In one hour, I won't be able to cover everything you would like
- My most popular refrac courses are 2-½ to 3 days
 - And we still don't cover every question
- My goals today include:
 - Challenge your notions about restimulation
 - Show field examples
 - List two papers summarizing >140 published refrac studies
 - Help establish the mindset so you can:
 - Incorporate learnings from other studies
 - Select reasonable candidates
 - Learn something from your first refrac attempt
 - Improve initial frac designs, well spacing, refrac approaches...

Refracs



My definition of refrac

- A second propped fracture treatment (with production data between!)
- Also tri-fracs, quads-, “cinco-de-fraco” ... “octo-frac”
- Some operators distinguish between recompletions (adding perfs) and refracs (through same perfs)
 - I use the term “refrac” for both, but carefully track details
- I have excluded a large dataset where propped fracs improve previous acidized or unpropped initial treatments
 - Can learn about durability of unpropped portions of the frac



4

Topics



- Common refrac campaign failures
- Some fun quizzes, real field examples
 - Would you fund this refrac?
- Learnings & Recommendations
 - Candidate selection
 - How to design a refrac program such that you can LEARN
 - Identify damage mechanisms
 - Improve initial completions
 - Harvest the resource with fewer wells
 - Avoid or reduce the need to refrac in the future
- Summary: How NOT to pump a refrac



5

Common Refrac Campaign Failures



- Failure to identify specific mechanisms before designing refrac
- Poor candidate selection strategies
- Failure to read and honor the learnings of our predecessors
- Failure to continue optimizing
 - Commonly the first refrac attempt is “copied” from a perceived leader
 - After finding an approach that meets our economic hurdles, we commonly go into “implementation mode”
- Failure to design refrac campaigns to learn something profound AND incorporate those learnings into the design of future wells (including frac design, stage spacing, and well spacing)



6

Webinars

Webinars

Poll Question

When did the industry begin refracturing wells?

SPE

7

Webinars

Webinars

History

1953

STRAWN FORMATION... NORTH CENTRAL TEXAS

ESTIMATED PRODUCTION

ACTUAL PRODUCTION

RE-REFRACTURED

RE-REFRACTURED

Observations:

May recover or exceed initial productivity!

Decline rate also reduced!

Does this outcome fit your intuition or model?

1955 – Refrac and Tri-Frac

Initial Frac

Re-Frac

Tri-Frac

Webinars

Webinars

Poll Question

How many refracs have been performed?

SPE

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History

- By 1980
 - 35% of the 1st 500,000 stimulation treatments were refracs
- 1996
 - Only 2-3% of stimulation activity devoted to refracs
- Why?
 - Did we improve design, implementation, durability of initial frac treatments?
 - Did technological evolution cease?
 - Did economic parameters change?
 - Are we no longer staffed to analyze frac opportunities?
 - Did refracturing fall from vogue and become lost art?
 - Are refracs not as effective as initially believed?
- Current: **Desire to *understand* refracturing**
 - Of the >6 million frac jobs performed in >2 million wells during the past 7 decades, more than 200,000 have been refracs

It is unacceptable to pump your first frac without a bit of reading!




10

Where Have Refracs Worked?

Well Types

- Oil Wells (under primary depletion, waterflood, or EOR)
- Condensate Wells
- Gas Wells
- Gas Storage Wells
- Water Production Wells
- Water Injection Wells
- Steam Injection Wells
- Huff-n-Puff , cyclic injection/withdrawal Wells
- Disposal Wells

16-page Appendix is attached to SPE 134330 describing field examples
SPE 136757 examined the first 100 Bakken refracs

Formation Types

- Carbonates, limestones, dolomites, chalks, evaporites
- Sandstones, cherts, siliceous diatomites
- Coal (CBM), immature ductile shales, brittle shales
- Conglomerates, unconsolidated formations, siltstones




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Where do we have examples of frac success?

Specific Fields/Formations – Production Wells Only:

- Oil Wells
 - LA Basin, CA
 - Clinton Sand, Ohio
 - Osmos Formation, Texas
 - Undisclosed, 3500 ft S. Texas
 - Nurgie Marchand Unit, OK
 - Devonian, Crane City, TX
 - Westbrook Field, W. TX
 - Pembina Cardium, Alberta
 - Rangely Field, Colorado
 - Kuparuk River Field, Alaska
 - Foothills Cardium, Alberta
 - Colombia
 - China
 - Hassi Messaoud, Algeria
 - Chester, Kansas
 - Vyngayakhinskoe Field, Siberia
 - Kalimantan, Indonesia
 - Bakken & Three Forks MT + ND + SK Vert & HZ
 - Volga/Urals – W. Siberia
 - Arkansas undisclosed XTO field
 - England – Sandstone
 - Wadell Ranch-Mature Carbonate in Permian
 - Midland Farms, Andrews TX (unpublished)
 - Strawn
 - Eagle Ford HZ
 - Nidzara Vert & HZ
 - Viking Vert & HZ
 - Montney HZ
 - Spraberry Vert & HZ
 - Wolfcamp Vert & HZ
 - Cardium
 - Mississippi Lime HZ
- Gas Wells
 - Vicksburg, S. Texas
 - Canyon Sand, Texas
 - Escondido Sandstone, Texas
 - J Sand, Wattenberg, CO
 - Undisclosed 7500 ft depth "low pressured" field, TX
 - Oak Hill, Cotton Valley E. TX
 - Morrow, Red Fork, Atoka, OK
 - Snackover, Mississippi
 - Mesaverde Group, CO & NM
 - Eastern Gas Shales, MI
 - Mendota, Granite Wash, TX
 - Cotton Valley, LA
 - Almond/Wamsutter, WY
 - Hugoton, KS
 - Green River Frontier, WY
 - Piceance Basin, CO
 - Viking, Farnie, Alberta
 - Barnett Shale, TX
 - Codell, DJ Basin, CO
 - Medicine Hat, Milk River, Alberta
 - S. Texas undisclosed field
 - Haynesville
 - Eagle Ford Gas Window
- CBM
 - Warrior, Rock Creek, AL
 - Helmer Field, UT
 - San Juan Basin, CO & NM
 - Oakwood Field, VA
 - Mannville, AB

The damage mechanisms and ideal frac designs vary!




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Poll Question



How long should I wait before pumping a refrac?



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When have “Refracs” been Performed?



- Immediately post-frac [not meeting *my* definition of a refrac]
 - Following unsuccessful implementation
 - To achieve new entry points, diversion, reorientation
 - aka Kiel frac, hesitation frac, “relax a frac”...
- Somewhat later
 - Most common published examples are 1-10 years later
- Much later
 - >20 years, Clinton Sand, high perm oil, Ohio
 - >30 years, Mesaverde tight gas sand, Colorado
 - >30 years, Rangely Field, high perm oil, water + CO₂ flood, Colorado
 - >40 years, Pembina mature waterflood, Alberta
 - >30 years, Medicine Hat, Milk River shallow gas
- Ideas available on the theoretically “optimal” time to refrac, but we need to discuss mechanisms first!



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Refrac after 25 years of Depletion?



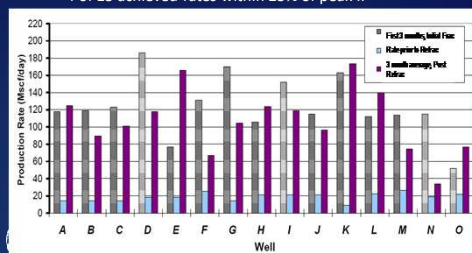
15 refracs (shallow gas – Medicine Hat & Milk River)

All 15 responded to restimulation

Average increase 600-900%

6 of 15 achieved higher production than peak 25+ years prior

4 of 15 achieved rates within 25% of peak IP



Observation:
100% refrac
success despite
decades of
production.

Adapted from Gutor, 2003

15

Poll Question



What do operators anticipate to be the most important mechanism when restimulating **horizontal wells**?



16

Most Common (Current) Refrac Target

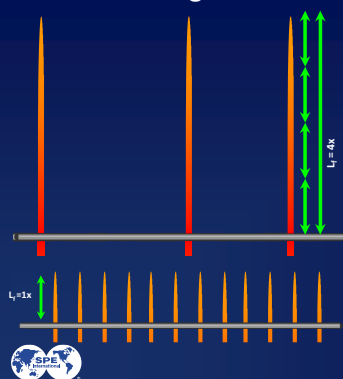


- Horizontal wells with low stage count
- Why?



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Misleading Models and Intuition



Most operators assumed highly conductive, durable fracs

With that assumption, initial production rates would be solely due to surface area or reservoir contact.

And long-term EUR would be superior with the upper example, with a greater "stimulated volume" contacted by longer fracs.

So... most of the industry used very few frac stages on initial completions and largely refused to invest in higher conductivity.

However, the industry assumptions were wrong!



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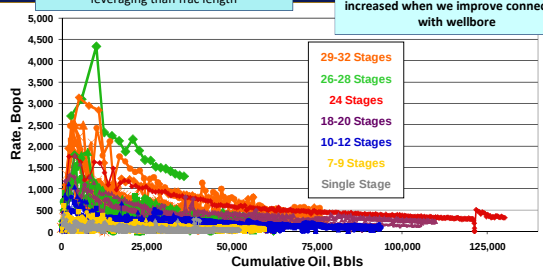
Does it help to break a large treatment into more stages?

[Same total mass per Bakken horizontal well]



This was a highly revealing study about frac optimization goals. Number of connection points (frac conductivity) clearly more leveraging than frac length

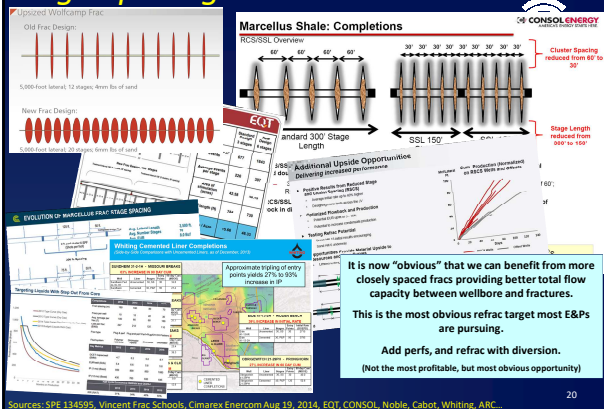
We see this result in most resource plays. We touch the same amount of rock, but productivity is greatly increased when we improve connection with wellbore



Source: Brigham SPE 134595 and Vincent frac school

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Stage Spacing



Sources: SPE 134595, Vincent Frac Schools, Cimarex Enercom Aug 19, 2014, EOT, CONSOL, Noble, Cabot, Whiting, ARC...

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Common Refrac Strategy in HZ wells



Typical Diversion Procedure

- Add perms
- Pump very large refrac treatments
- Attempt to divert into new entry points (diverter/prop slugs)
- *Obvious candidates, more predictable outcome... but this is an expensive mechanism to address*

Technology Helpful for Optimization

- Appropriate diverters (permanent and soluble)
- Detectable proppant (near- and far-field)
- Microseismic mapping
- Frac hits / well communication evaluation
- Production logging / flow measurement / chemical tracers

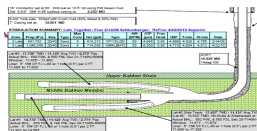


21

Poll Question



Should we cleanout the multilateral before refrac? A pre-refrac cleanout will cost as much as the refrac. Would you also fund a \$500,000 CTU cleanout, effectively doubling the refrac cost?



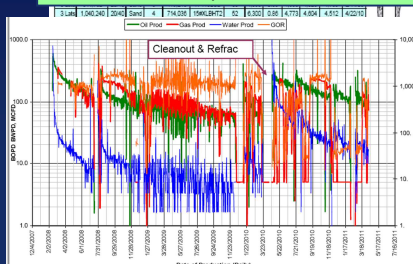
25

Outcome?

68,000 lbs of sand cleaned out of this well before refrac (11%).

>380,000 lbs of sand (>50% of pumped volume) recovered from some similar "good" wells! (enough to fill 36,000 ft of 5 inch liner, or 20,000 ft of 6" drilled hole)

Pre-refrac cleanouts were important to success of these refracs



Oil rate increased from 60 to 250 bopd following cleanout and 1,000,000 lb bullhead refrac

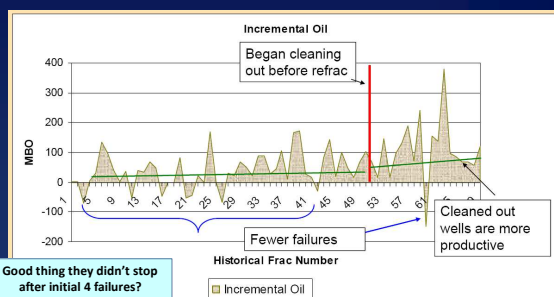


Source: McCrady, Tight Reservoir Completions ATW, Banff 2011 and SPE 136757

Were refracs and cleanouts justified?



Headington/XTO/XOM implemented >70 refracs with this strategy between 2006 and 2011.



Good thing they didn't stop after initial 4 failures?

Fewer failures

Cleaned out wells are more productive

Source: McCrady, Tight Reservoir Completions ATW, Banff 2011

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Why Do Refracs Work? (mechanisms)

Why Refracture

The simple reason to refracture a well is to boost production. But to do that, operators need to pinpoint the problems they seek to remedy and then design the proper refracture treatment.

- Address proppant embedment or rock creep.
- Implement new completion learnings.
- Contact virgin rock by adding perforations, diversion, or reorientation.
- Reorient existing fractures to new areas of the reservoir.
- Replace crushed or low-conductivity proppant.
- Bypass damage caused by salt deposition, scale, or fines plugging.
- Fix stages where proppant was overflushed or flowed back into the wellbore.
- Improve the durability of initial proppant.
- Repressurize an existing well before offset drilling and completions.
- Re-energize natural fractures or rearrange existing proppant pack.
- Deliver production chemicals such as emulsion breakers and scale inhibitors.

It appears the combination of leveraging mechanisms is different in each reservoir.

One CEO who attended my class:

"I will fire any engineer in my company who, after attending this 3-day course, designs a refrac without specifying exactly which damage mechanisms they are trying to repair." He continued: "It is *engineering malpractice* to refrac without trying to learn what was done incorrectly the first time."

JPT April 2015 – Trent Jacobs Interview

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Why Do Refracs Work? (mechanisms)

Why Refracture

The simple reason to refracture a well is to boost production. But to do that, operators need to pinpoint the problems they seek to remedy and then design the proper refracture treatment.

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- Deliver production chemicals such as emulsion breakers and scale inhibitors.

Creation of new entry points is an obvious refrac opportunity. Of course we will pursue it. Easy to identify candidates, relatively predictable outcome.

If an E&P solely focuses on the "diversion" mechanism, they often overlook many other refrac opportunities!

Some can be addressed for much lower cost

JPT April 2015 – Trent Jacobs Interview

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Important Comments So Far...

Lots of History

- It is a shame to pump a refrac without benefitting from learnings from the past 200,000 refrac jobs

Intuition (and modeling)

- We will continue to see some surprising and curious refrac results.
- We need to re-evaluate our notions about restimulation before finalizing our refrac program

Mechanisms

- It seems logical that the reason to refrac the Montney might be different than the reasons to refrac the Bakken, Barnett, Haynesville, or Wolfcamp...
- We might want to resist the urge for a single "refrac recipe" to apply in all fields
- If we can identify WHY we need to refrac, we should be able to customize the treatment to be more effective and less costly

JPT April 2015 – Trent Jacobs Interview

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Why Do Refracs Work? (mechanisms)

Refrac success (worldwide) has been attributed to:

- Enlarged frac (more reservoir contact)
 - Improved pay coverage (add pay in vertical wells)
 - Better lateral coverage (horizontal wells)
- Increased frac conductivity
 - Restore conductivity lost – frac degradation
 - Address unpropped/poorly propped portions
- Improve wellbore-to-frac connection/conductivity
- Reorientation
- Use of more suitable frac fluids
- Re-energizing natural fissures
- Other mechanisms

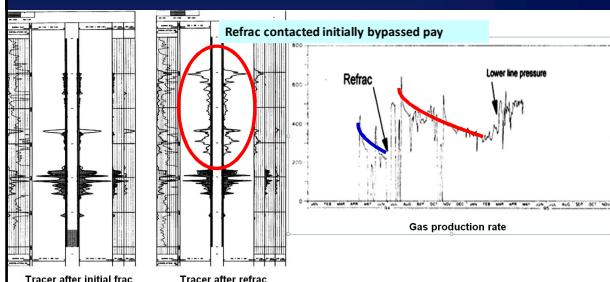


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Improved Reservoir Contact

• Bypassed Pay in Vertical Wells

- Where radioactive tracers or detectable proppants indicated missed opportunities, refracs are frequently successful



Hugoton - Adapted from Hecker, 1995

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Why Do Refracs Work? (mechanisms)

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33

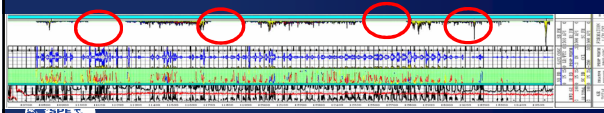
If you pumped a refrac into this well, where would the proppant tracer go?

Cemented single lateral, Middle Bakken, intentionally drilled for longitudinal growth

Several "gaps" in lateral coverage following 300,000 lb 20/40 RCS

If you hydroblasted new slots, could you push proppant into the new perforations with a bullhead refrac?

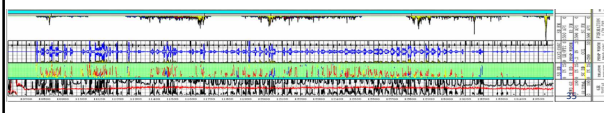
Sand slugs and perf balls used



Source: Lantz, 108117, showing ~3000 ft of lateral

Poll Question

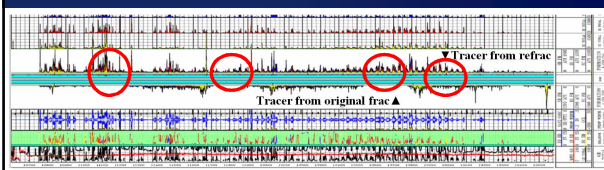
If you bullheaded a refrac into this well, where will we observe the majority of new proppant tracer?



Where did the proppant tracer go?

Tracer signal stronger in new entry points than in original (similar to refracs in short laterals in the Marcellus, Barnett and numerous other fields)

Following this refrac, what production would you expect?



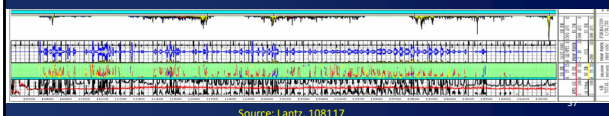
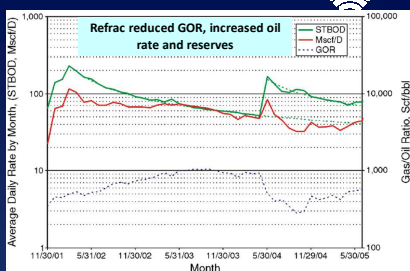
Source: Lantz, 108117

What production would you expect?

Oil rate up, GOR down,
diverted into undrained
portions of reservoir.

16 successes, 1 well
with mechanical
problem.

EUR increased by 1.3
mmbo in 16 refracs



Diversion in Horizontal Wells

• So...

- In short laterals, I have many examples of impressive coverage of the lateral, even without aggressive diversion efforts
- And even in longer laterals, if the “refrac” is performed relatively soon before significant pore pressure depletion, I have examples of excellent diversion via stress shadowing without any additives...

- But are we getting good diversion in *long* laterals after significant depletion?



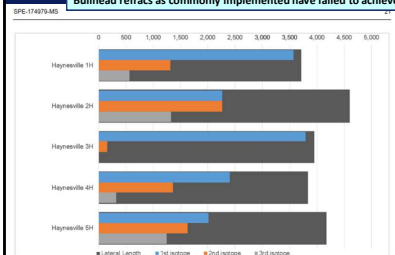
38

Diversion in HZ Wells

SPE-174979 2015: Dataset contains >65 wells that were restimulated the past ten years.
Challenging to consistently stimulate laterals beyond 2300 ft.

Similar plots shared for Barnett, Eagle Ford, Haynesville, Marcellus, Woodford, Niobrara.

Bullhead refracs as commonly implemented have failed to achieve sufficient stimulation of long laterals



There are many approaches to improve proppant distribution in these long laterals that we would discuss in a longer seminar

SPE 174979 ProTechnics

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Why Do Refracs Work? (mechanisms)

Refrac success (worldwide) has been attributed to:

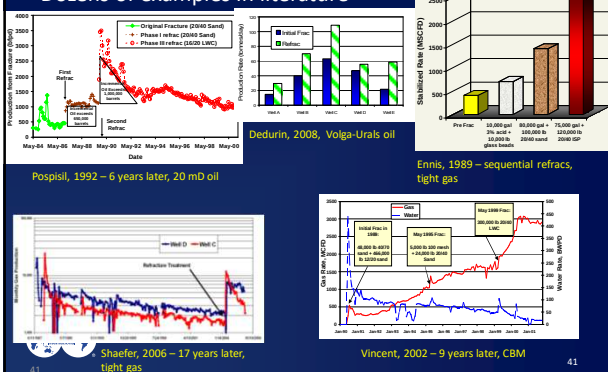
- Enlarged frac (more reservoir contact)
 - Improved pay coverage (add pay in vertical wells)
 - Better lateral coverage (horizontal wells)
- **Increased frac conductivity**
 - Restore conductivity lost – frac degradation
 - Address unpropped/poorly propped portions
- Improve wellbore-to-frac connection/conductivity
- Reorientation
- Use of more suitable frac fluids
- Re-energizing natural fissures
- Other mechanisms



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Increase Conductivity in Refracs?

Dozens of examples in literature



Why Do Refracs Work? (mechanisms)

Refrac success (worldwide) has been attributed to:

- Enlarged frac (more reservoir contact)
 - Improved pay coverage (add pay in vertical wells)
 - Better lateral coverage (horizontal wells)
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- Reorientation
- Use of more suitable frac fluids
- Re-energizing natural fissures
- Other mechanisms



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In longer webinars, we would cover examples of these refrac mechanisms.
We must skip them today for time

A More Enlightening Refrac Mindset



- Suppose you wish to identify whether the beneficial refrac mechanism is far-field or near-wellbore
- What could you try?
- Pump a tiny refrac?



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Poll Question



Can we distinguish far-field and near-wellbore issues by pumping a tiny refrac?

Existing wells, single Bakken laterals

Initially fraced in mechanically isolated stages

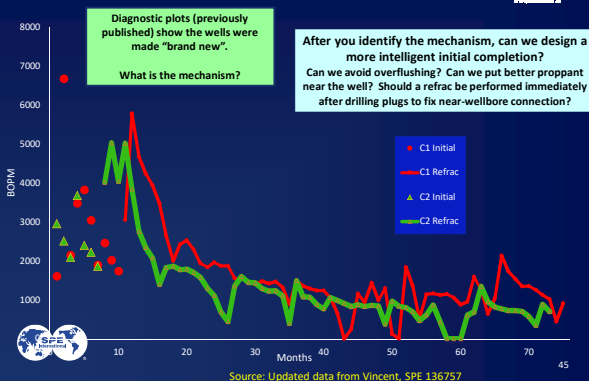
Initially used > 2 million pounds of sand [1000 TJ] in crosslinked fluid

What would happen if I bullhead in less than 5% the mass of ceramic proppant 100,000 lbs [<50 TJ]?



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Results after restimulating with small volume of ceramic proppant



A More Enlightening Refrac Mindset

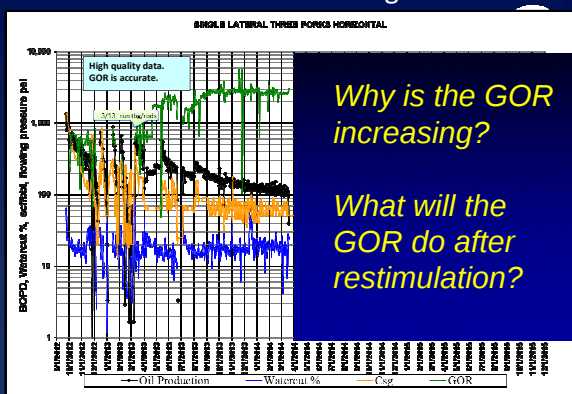


- In oil reservoirs, use the GOR as a built-in tracer!
- Take your best guess at the mechanisms that explain the GOR trend and use that to predict outcome after restimulation
- Use the learnings to challenge your mechanism

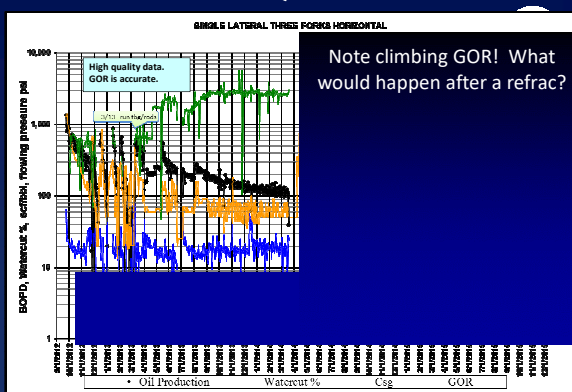


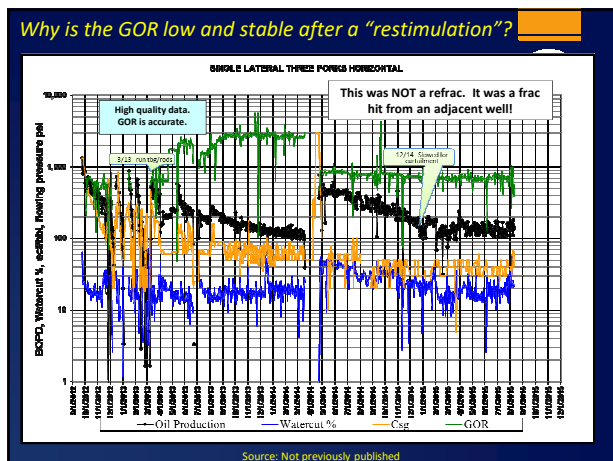
46

Examine the Climbing GOR



Poll Question

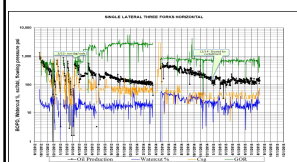




Poll Question



If a frac hit can increase production AND result in a lower and more sustained GOR, which statement would you agree with?



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Additional Impressions...



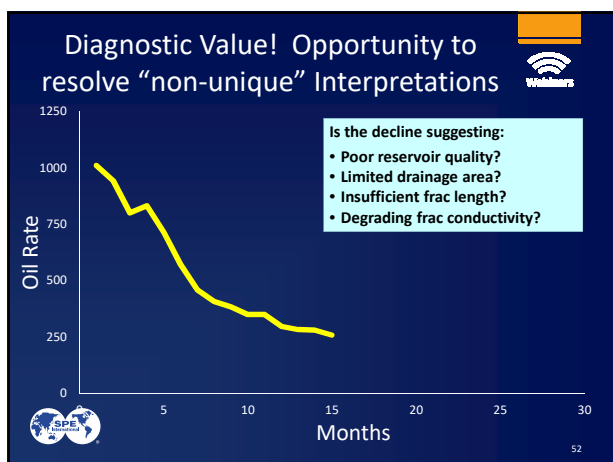
Refracs appear to work by a variety of mechanisms.

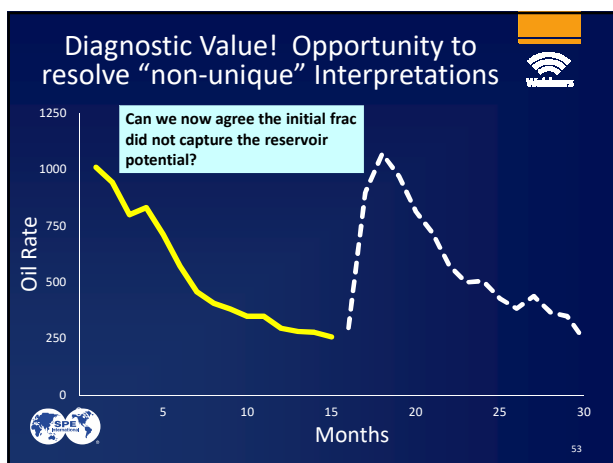
We don't evaluate ALL the mechanisms. Most operators fail to anticipate and investigate many inexpensive opportunities.

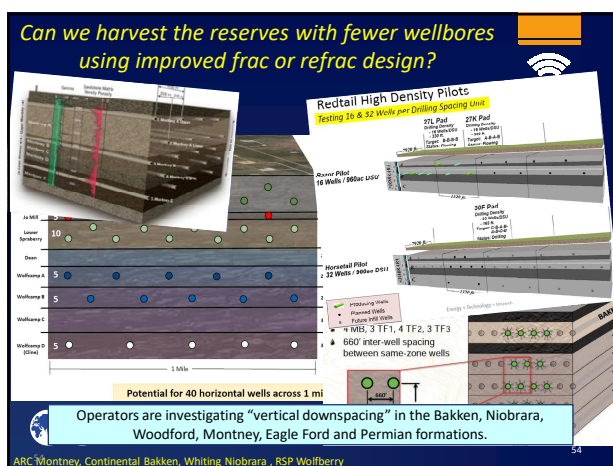
We fail to find the most cost-effective refrac approach.



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How NOT to Refrac (1 of 2)

- Do NOT refrac without carefully identifying which mechanisms you are attempting to address
 - Clarify alternative designs, plus document failure/success for future engineers
- Do NOT forget to read a few case studies
 - SPE 134330 has a great bibliography
- Do NOT merely try to rehabilitate underperforming wells
- Do NOT merely copy a refrac design from a perceived leader
 - Where do you think they got their design?
- Do NOT quit after one failure
 - Unless candidate #1 was very carefully thought through!
- Do NOT forget to gather cheap data
 - Salinity, GOR, gel residue, timing & magnitude of frac hits
 - And *strategically* collect even expensive data?
- Do NOT optimize well spacing before optimizing frac and refrac strategy. (Ideally in conjunction/iterative)
 - Can restimulation alter your well spacing?
 - Don't pride yourself in "Drilling Inventory" more than NPV

55

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How NOT to Refrac (2 of 2)

- If you have a large portfolio of wells, do NOT only refrac unusual wells
 - Instead find a way to profitably refrac "typical" wells, and replicate/enhance success across large well population
- Do NOT fail to design a refrac pilot to learn something
 - Instead, learn something that can improve your next refrac
 - Learn something that can improve your next new well
- Do NOT fail to harvest "low hanging fruit"
 - Can you cheaply address salt deposition or overflushed stages?
- Do NOT merely *repeat* a successful refrac design
 - We are NOT yet optimized. Keep improving!
- Do NOT forget to learn something, and to apply those learnings to your future developments
 - The biggest win will be to learn something that can reduce the required number of wells, number of stages, or eliminate the need to refrac future wells.

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