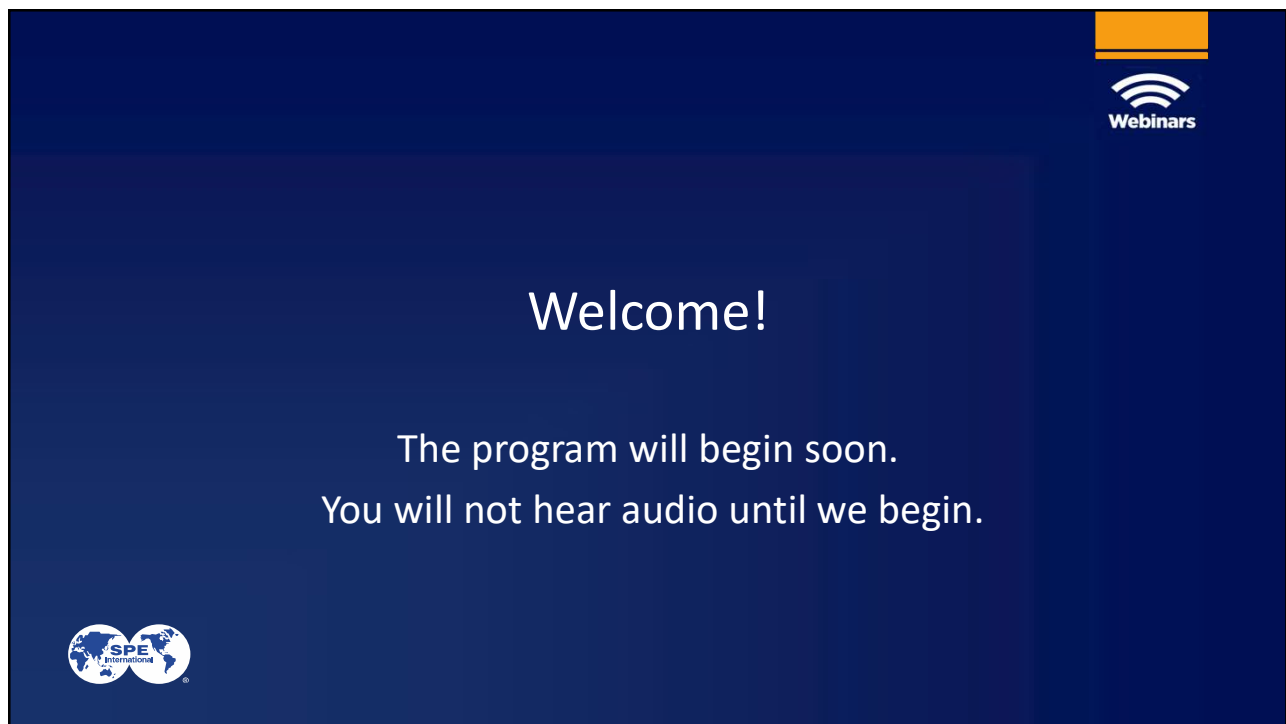




A dark blue rectangular slide with a white border. In the top right corner, there is an orange square above a white Wi-Fi symbol and the word "Webinars". In the center, the word "Welcome!" is written in large white font. Below it, two lines of white text read: "The program will begin soon." and "You will not hear audio until we begin." In the bottom left corner, there is a white logo for SPE International, which consists of two globes and the text "SPE International".

Webinars

Welcome!

The program will begin soon.
You will not hear audio until we begin.

SPE International



Multiphase Flow Measurement Sensing Domains, Part 2: Mechanical Phenomena and Fluid Regimes

Robert Adams, Aramco Americas: Aramco Research Center – Houston
October 30, 2023





A dark blue presentation slide with a central text area. The text 'SPE Webinars are Sponsored by:' is in orange, followed by the 'SPE' logo in large white letters and 'SPE Foundation' in smaller white letters below it. In the top right corner, there is an orange square above a white Wi-Fi symbol and the word 'Webinars'. In the bottom left corner, there is a circular logo with two globes and the text 'SPE International'. A small white number '3' is in the bottom right corner of the slide.

SPE Webinars are Sponsored by:

SPE
SPE Foundation



Webinars

3

Agenda



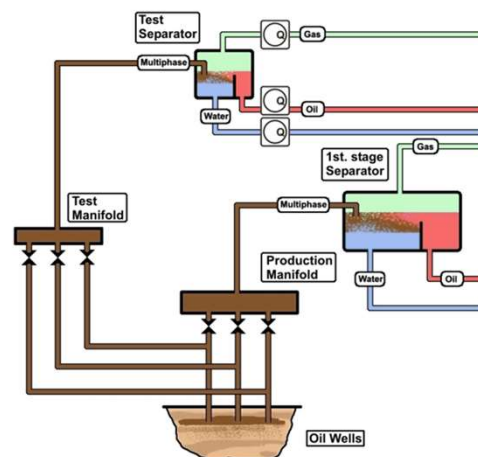
1. Multiphase Flow Meters (MPFMs) for the Oil & Gas Industry
2. Sensing Domains Overview
3. Mechanical Sensing Domains
 - i. Oil/Water/Gas Measurement Phenomena
 - ii. Phase Fraction Measurement Techniques
 - iii. Flow Rate Measurement Techniques
 - iv. Flow Regime Dependence
4. Conclusions & Acknowledgments



Multiphase Flow Background



- Multiphase Flow Meters (MPFMs)
 - Continuous measurements of oil/water/gas flow rates
 - Augment or Replace test separators
 - Enhance production optimization & allocation
 - Decrease OPEX & HSE risk

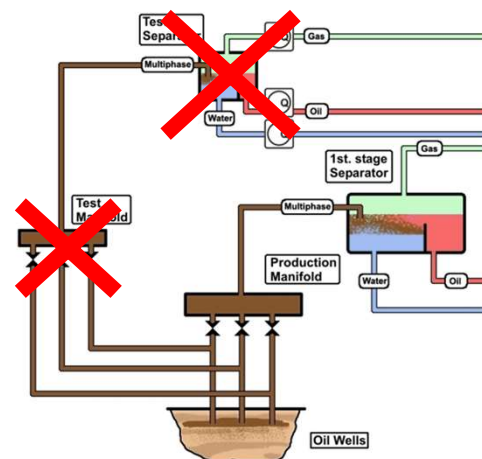


"Handbook of Multiphase Metering, NFOGM"
https://nfogm.no/wp-content/uploads/2014/02/MPFM_Handbook_Revision2_2005_ISBN-82-91341-89-3.pdf 5

Multiphase Flow Background



- Multiphase Flow Meters (MPFMs)
 - Continuous measurements of oil/water/gas flow rates
 - Augment or Replace test separators
 - Enhance production optimization & allocation
 - Decrease OPEX & HSE risk

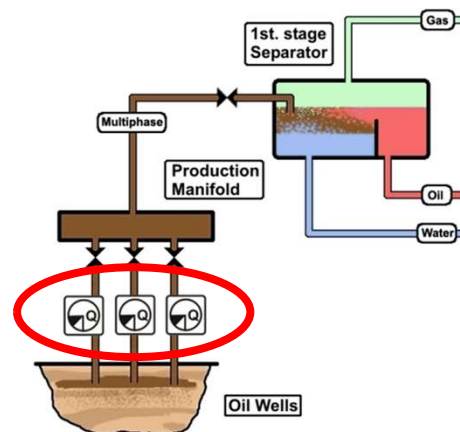


"Handbook of Multiphase Metering, NFOGM"
https://nfogm.no/wp-content/uploads/2014/02/MPFM_Handbook_Revision2_2005_ISBN-82-91341-89-3.pdf 6

Multiphase Flow Background



- Multiphase Flow Meters (MPFMs)
 - Continuous measurements of oil/water/gas flow rates
 - Augment or Replace test separators
 - Enhance production optimization & allocation
 - Decrease OPEX & HSE risk



"Handbook of Multiphase Metering, NFOGM"
https://nfogm.no/wp-content/uploads/2014/02/MPFM_Handbook_Revision2_2005_ISBN-82-91341-89-3.pdf 7

Multiphase Flow Background

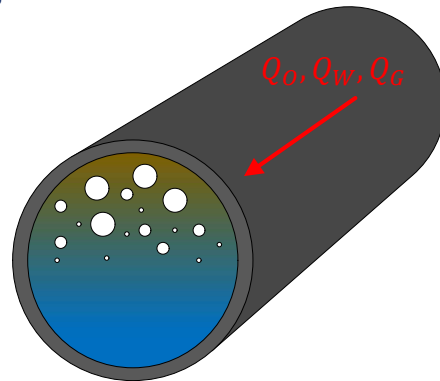


- Flow rates of oil/water/gas
 - Three equations and three unknowns

$$Q_{TOT} = Q_O + Q_W + Q_G$$

$$S_1 = f_1(Q_O, Q_W, Q_G)$$

$$S_2 = f_2(Q_O, Q_W, Q_G)$$



Multiphase Flow Background



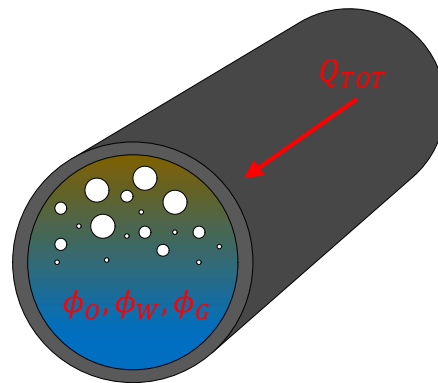
- Phase fractions of oil/water/gas and total flow rate
 - Four equations and four unknowns
 - Assumes no slip between phases

$$1 = \phi_o + \phi_w + \phi_g$$

$$S_1 = f_1(\phi_o, \phi_w, \phi_g)$$

$$S_2 = f_2(\phi_o, \phi_w, \phi_g)$$

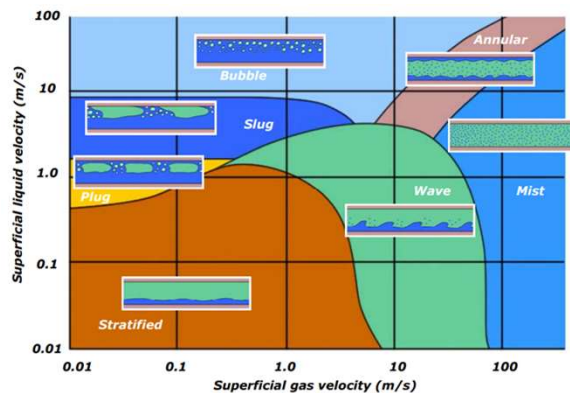
$$Q_{TOT} = Q_{TOT} \cdot \phi_o + Q_{TOT} \cdot \phi_w + Q_{TOT} \cdot \phi_g$$



Multiphase Flow Background

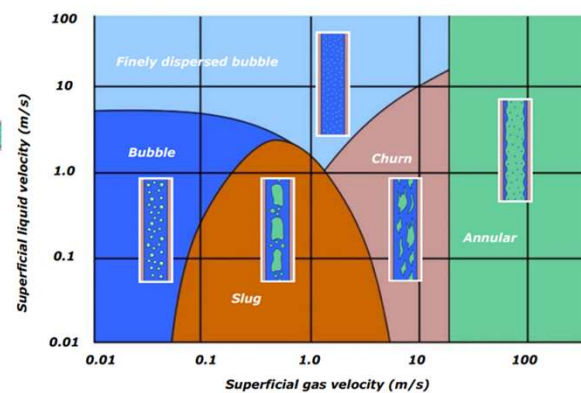


Horizontal Flow Regimes



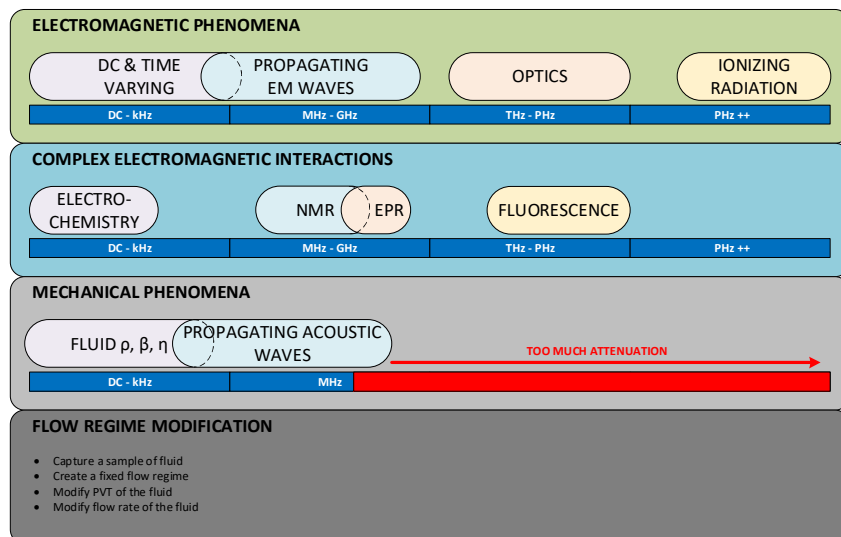
"Handbook of Multiphase Metering, NFOGM"
https://nfogm.no/wp-content/uploads/2014/02/MPPM_Handbook_Revision2_2005_ISBN-82-91341-89-3.pdf

Vertical Flow Regimes



10

Multiphase Flow Sensing Domains

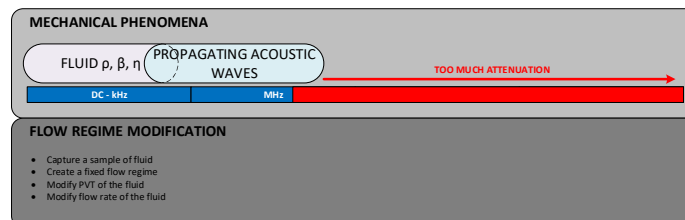


11

Overview of Mechanical Phenomena



- Part 2 will focus on Mechanical phenomena and Fluid Regimes
- Progress thru the mechanical sensing spectrum from low frequency to high frequency
- Measurement examples from each domain that can be used in MPFM systems to discriminate phase fractions and flow rates

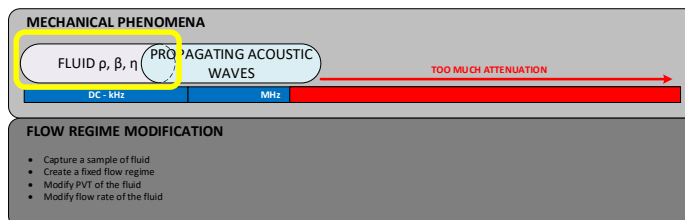


12

Overview of Mechanical Phenomena



- Part 2 will focus on Mechanical phenomena and Fluid Regimes
- Progress thru the mechanical sensing spectrum from low frequency to high frequency
- Measurement examples from each domain that can be used in MPFM systems to discriminate phase fractions and flow rates



13

Mechanical Properties of Fluid Phases



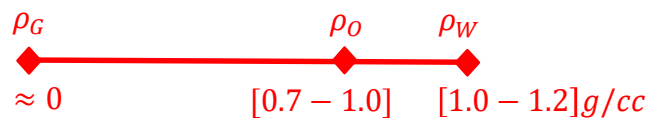
- Primary mechanical phenomena to discriminate oil/water/gas
 - Density (ρ), viscosity (η), compressibility (β)



Mechanical Properties of Fluid Phases



- Primary mechanical phenomena to discriminate oil/water/gas
 - Density (ρ), viscosity (η), compressibility (β)
 - Oil density varies with API
 - Water density varies with salinity



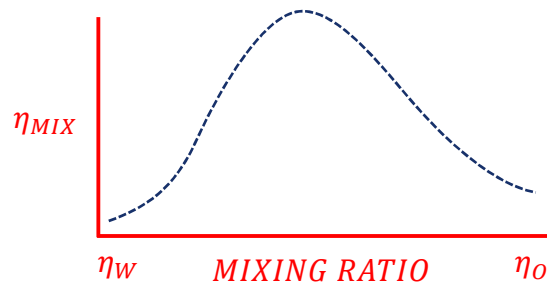
$$\rho_M = \phi_O \cdot \rho_O + \phi_W \cdot \rho_W + \phi_G \cdot \rho_G$$



Mechanical Properties of Fluid Phases



- Primary mechanical phenomena to discriminate oil/water/gas
 - Density (ρ), viscosity (η), compressibility (β)
 - Oil viscosities vary wildly
 - Emulsifications, foams, temperature



16

Mechanical Properties of Fluid Phases



- Primary mechanical phenomena to discriminate oil/water/gas
 - Density (ρ), viscosity (η), compressibility (β)
 - Differentiate gas from liquids

$$\begin{array}{ccc}
 \beta_O, \beta_W & \longleftrightarrow & \beta_G \\
 \leq 5 \times 10^{-10} & & \sim 10^{-5} \text{ m}^2/\text{N}
 \end{array}$$



$$\beta_M = \frac{V_M}{\left(\frac{V_O}{\beta_O} + \frac{V_W}{\beta_W} + \frac{V_G}{\beta_G} \right)}$$

17

Mechanical Properties of Fluid Phases



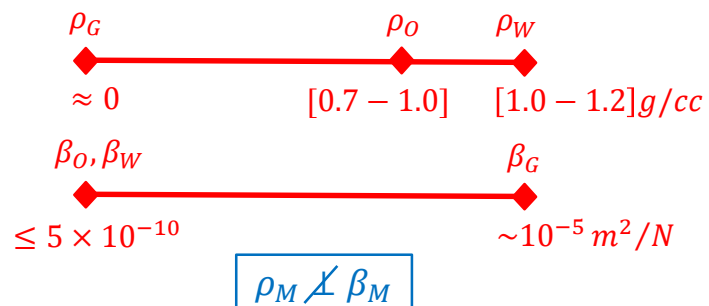
- Primary mechanical phenomena to discriminate oil/water/gas
 - Density (ρ), viscosity (η), compressibility (β)

$$1 = \boxed{\phi_G} + \phi_{W+O}$$

$$\rho_M = f(\phi_G, \phi_{W+O})$$

$$\beta_M = f(\phi_G, \phi_{W+O})$$

$$\eta_M = ???$$

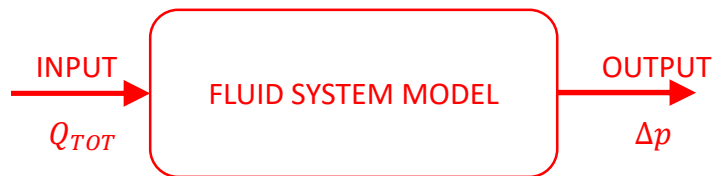


18

Equivalent System Model



- Deeper understanding of mechanical phenomena of fluids with equivalent system model

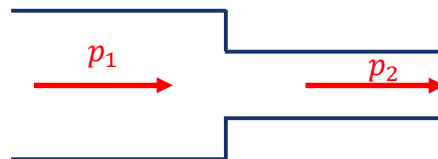


Equivalent System Model



- Deeper understanding of mechanical phenomena of fluids with equivalent system model
 - Hydraulic resistance (R)

$$R = \frac{p_1 - p_2}{Q} \quad \rightarrow \quad Q = \frac{p_1 - p_2}{R}$$



20

Equivalent System Model

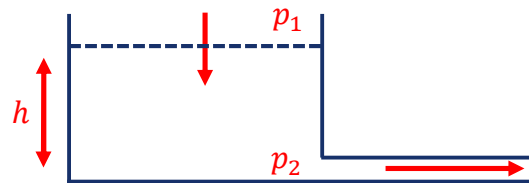


- Deeper understanding of mechanical phenomena of fluids with equivalent system model
 - Hydraulic resistance (R)
 - Hydraulic capacitance (C)

$$C = \frac{A}{\rho g}$$



$$Q = \frac{C \cdot d(p_1 - p_2)}{dt}$$



21

Equivalent System Model

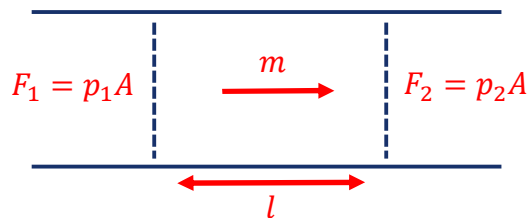


- Deeper understanding of mechanical phenomena of fluids with equivalent system model
 - Hydraulic resistance (R)
 - Hydraulic capacitance (C)
 - Hydraulic inertance (L)

$$L = \frac{l \cdot \rho}{A}$$



$$Q = \frac{L}{l} \int (p_1 - p_2) dt$$



22

Equivalent System Model



- Deeper understanding of mechanical phenomena of fluids with equivalent system model
 - Hydraulic resistance (R)
 - Hydraulic capacitance (C)
 - Hydraulic inertance (L)
 - Density, compressibility, and viscosity

$$Q = \frac{p_1 - p_2}{R}$$

$$Q = \frac{C \cdot d(p_1 - p_2)}{dt}$$

$$Q = \frac{L}{l} \int (p_1 - p_2) dt$$

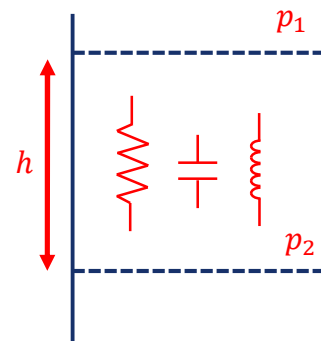


Phase Sensing, Density



- Density is the most straightforward measurement
 - Pressure gradient, known cross-section
- Complications when fluid is flowing
 - Frictional losses (R)
 - Fluid reactance (C,L)
 - Flow regime

$$\rho_M = f(p_1 - p_2)$$

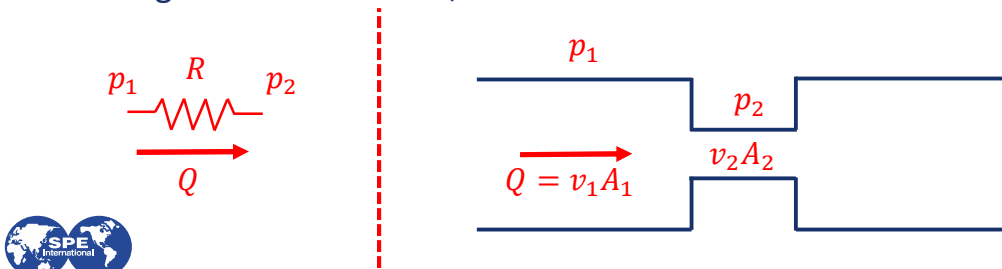


24

Flow Sensing, Pressure Drop



- Venturi meters, orifice meters, etc. operate off the same principle
 - Pressure drop is a function of fluid flow rate, density
 - Range of measurement, minimize disturbance in PVT



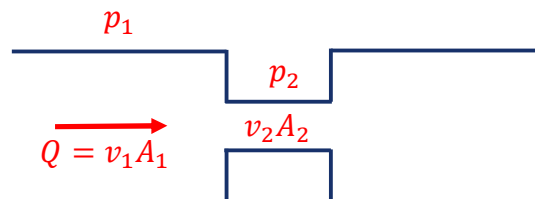
25

Flow Sensing, Pressure Drop



- Venturi meters, orifice meters, etc. operate off the same principle
 - Pressure drop is a function of fluid flow rate, density
 - Range of measurement, minimize disturbance in PVT

$$Q = A_1 \sqrt{\frac{2}{\rho_M} \cdot \frac{p_1 - p_2}{\left(\frac{A_1}{A_2}\right)^2 - 1}}$$

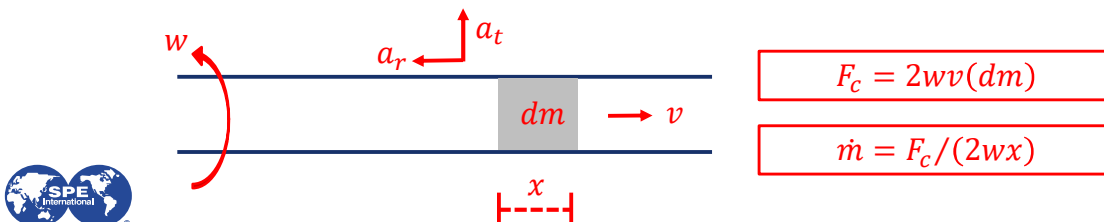


26

Flow and Phase Sensing, Coriolis Meter



- Coriolis effect
 - Induce rotation in a pipe, deflecting force generated by Coriolis effect
 - Function of mass flow rate of fluid ($\dot{m}$)
 - Resonant frequency of tube due to pipe geometry and fluid loading
 - Function of density of fluid in tube ($f_r \sim \rho_M$)



27

Flow Sensing, Coriolis Meter



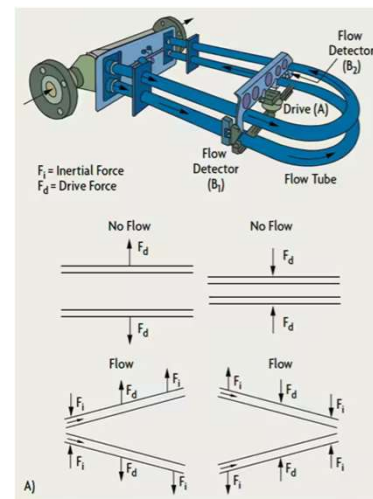
- Typical Coriolis design:
 - Vibrate two parallel flow tubes
 - Measure dynamic strain at tube bends
 - Resonant frequency $\Rightarrow \rho_M$
 - Phase difference $\Rightarrow \dot{m}$
- Gas effect, unconstrained solution



No Flow

Flowing Mass

https://en.m.wikipedia.org/wiki/Mass_flow_meter



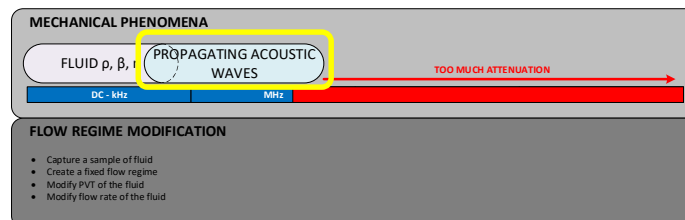
<https://www.omega.com/en-us/resources/what-is-a-coriolis-flow-meter>

28

Overview of Mechanical Phenomena



- Propagating acoustic waves
 - Classical fluid properties (low freq.) to propagating waves (ultrasonics, etc.)
 - Frequency range spans $\sim 1\text{kHz}$ to $\sim 10\text{MHz}$

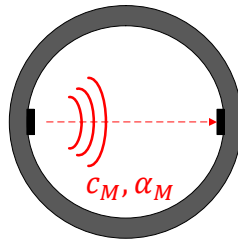


29

Propagating Acoustic Wave Phenomena



- In this frequency range, acoustic waves propagate through the fluid
 - Take advantage of different physics to measure fluid properties
 - Phase fractions are quantified by acoustic wave properties, e.g. media velocity and attenuation
 - Issues with phase fractions, e.g. non-unique solutions for mixture properties



30

Acoustic Wave Properties



- Acoustic waves propagate through media with some sound speed (c)
 - Sound speed varies with different fluids and mixtures
- The amplitude rolls off exponentially with some attenuation coefficient (α)
 - Attenuation varies with different fluids and mixtures
 - Scales with frequency squared

$$P \approx P_0 e^{-\alpha \cdot x} e^{j\left(\omega t - \frac{\omega}{c} \cdot x\right)}$$



Acoustic Wave Properties

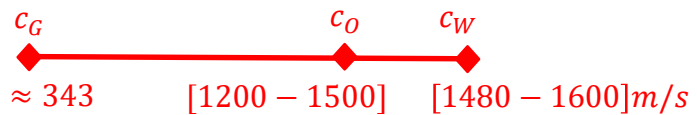


- Acoustic waves propagate through media with some sound speed (c)
 - Sound speed varies with different fluids and mixtures
- The amplitude rolls off exponentially with some attenuation coefficient (α)
 - Attenuation varies with different fluids and mixtures
 - Scales with frequency squared

$$P \approx P_0 e^{-\alpha \cdot x} e^{j(\omega t - \frac{\omega}{c} \cdot x)}$$

$$c = \sqrt{1/\beta\rho}$$

$$c_M \approx \frac{\phi_G}{c_G} + \frac{\phi_O}{c_O} + \frac{\phi_W}{c_W}$$



32

Acoustic Wave Properties



- Acoustic waves propagate through media with some sound speed (c)
 - Sound speed varies with different fluids and mixtures
- The amplitude rolls off exponentially with some attenuation coefficient (α)
 - Attenuation varies with different fluids and mixtures
 - Scales with frequency squared

$$P \approx P_0 e^{-\alpha \cdot x} e^{j(\omega t - \frac{\omega}{c} \cdot x)}$$

$$\alpha = f(f^2, \rho, \beta, \eta)$$

$$\alpha_M = ???$$



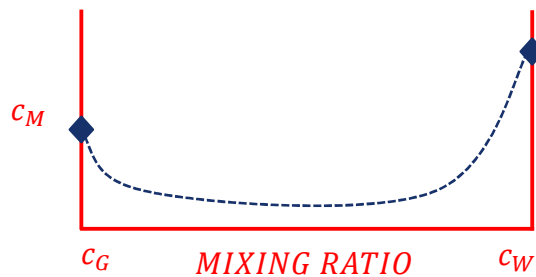
$$\begin{array}{ccc} \alpha_W/f^2 & \alpha_O/f^2 & \alpha_G/f^2 \\ \approx 10^{-14} & \approx 10^{-13} & \approx 10^{-11} \text{ Np} \cdot \text{s}^2/\text{m} \end{array}$$

33

Acoustic Wave Properties



- Less than ideal properties:
 - Gas + liquid sound speed mixtures have non-unique solutions
 - Acoustic impedance, bubble resonance, gas scattering

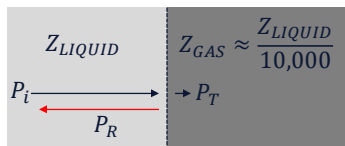


Acoustic Wave Properties



- Less than ideal properties:
 - Gas + liquid sound speed mixtures have non-unique solutions
 - Acoustic impedance, bubble resonance, gas scattering

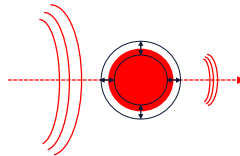
Acoustic Impedance



$$\frac{P_T}{P_i} = \frac{2 \cdot Z_{GAS}}{Z_{GAS} + Z_{LIQUID}} \approx 5 \times 10^{-4}$$

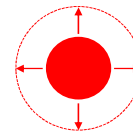


Bubble resonance



$$[100, 1000] \text{ kHz} \approx [30, 3] \mu\text{m}$$

Scattering cross-section



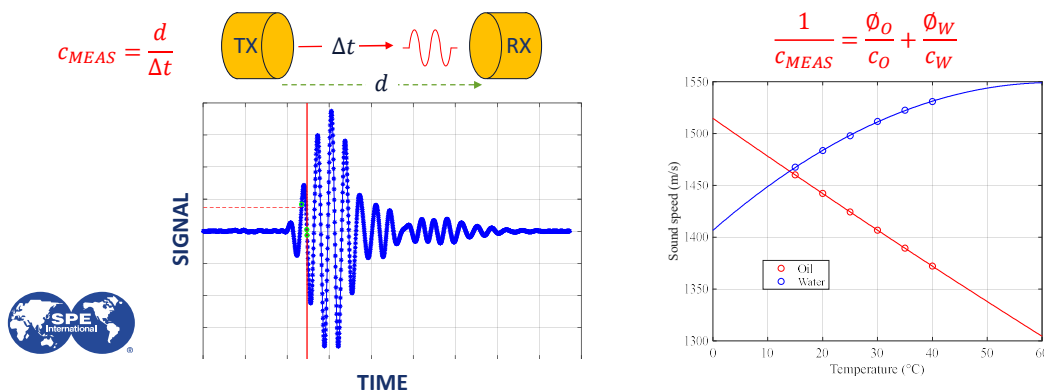
$$\sigma_s \sim 4\pi r^2$$

4x larger than geometric cross-section!

Flow and Phase Sensing, Ultrasonics



- Transmit ultrasonic wave, receive at some distance away
- Infer sound speed from travel time

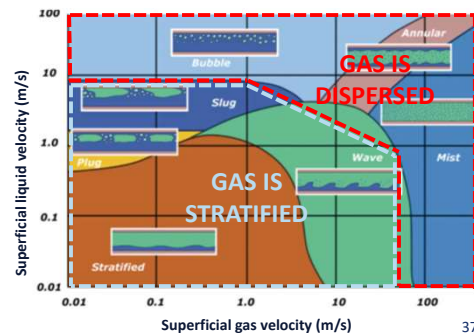
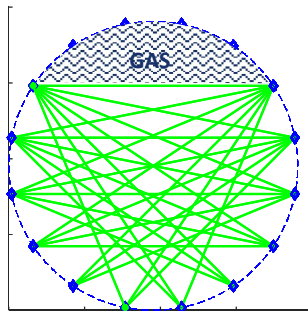
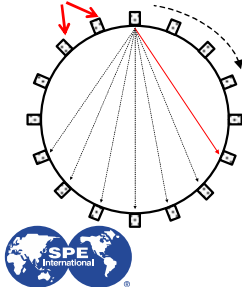


Flow and Phase Sensing, Ultrasonics



- Tomographic imaging as another independent measurement
 - Image bubbles based on reflections or lack of path response
 - Flow regime dependence

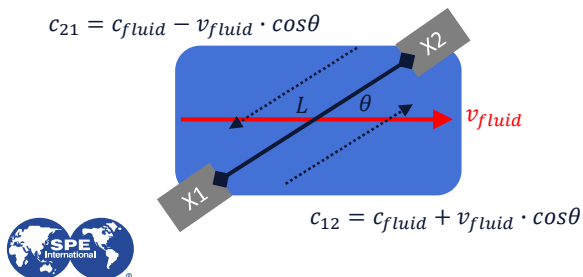
Ultrasonic Transducers



Flow and Phase Sensing, Ultrasonics



- Acoustic methods to directly measure flow:
 - Differential travel time
 - Backscatter/Doppler effect



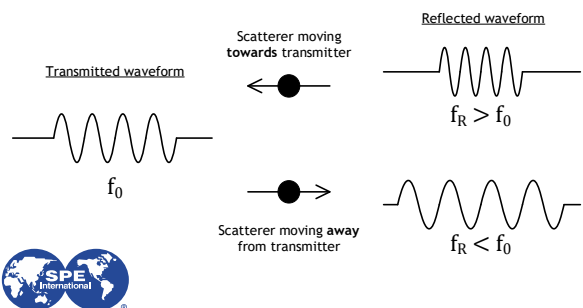
$$v_{fluid} = \left(\frac{L}{2 \cos\theta} \right) \left(\frac{t_{21} - t_{12}}{t_{12} \cdot t_{21}} \right)$$

$$c_{fluid} = \left(\frac{L}{2} \right) \left(\frac{t_{21} + t_{12}}{t_{12} \cdot t_{21}} \right)$$

Flow and Phase Sensing, Ultrasonics



- Acoustic methods to directly measure flow:
 - Differential travel time
 - Backscatter/Doppler effect



$$v_{fluid} = -\frac{(f_R - f_0) \cdot c_{fluid}}{2 \cdot f_0 \cdot \cos\theta}$$

39

Flow and Phase Sensing, Ultrasonics

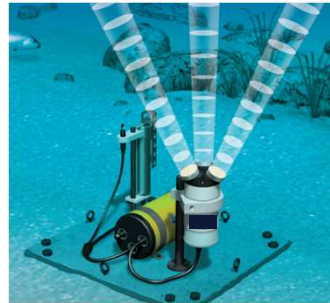


- Acoustic methods to directly measure flow:

System utilizing differential travel time to measure 3D flow profiles



System utilizing acoustic backscatter to measure 3D flow profiles



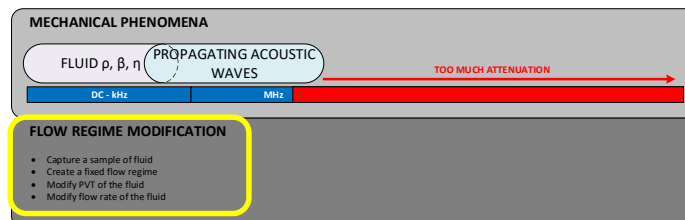
<https://www.sontek.com/media/pdfs/adp-brochure.pdf>

40

Overview of Mechanical Phenomena



- Flow regime modification
 - Forcing a particular horizontal or vertical flow regime
 - Capturing fluid samples, modifying flow rates or PVT properties

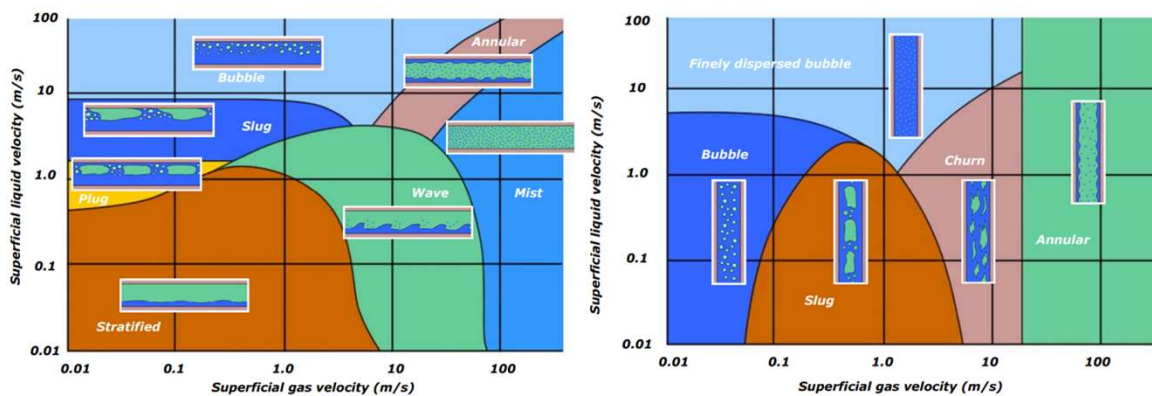


41

Fixed Flow Regime



- Measurement advantages with specific flow regimes



42

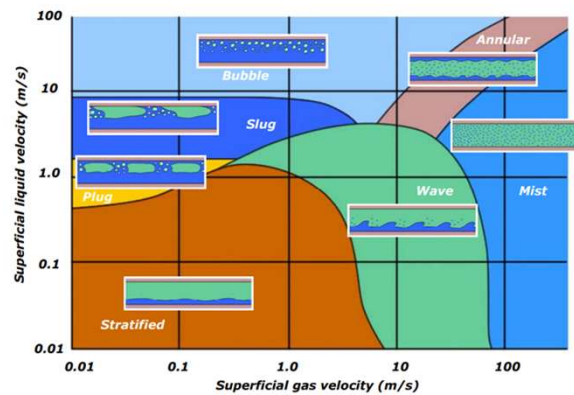
Fixed Flow Regime, Modify PVT



- Homogeneous mixing of fluid
 - No slip, fluids at same velocity
 - Mixing laws apply
- Gravity separation
- Slugs, plugs, stratification
 - Acoustic wave reflection off interfaces



Horizontal Flow Regimes

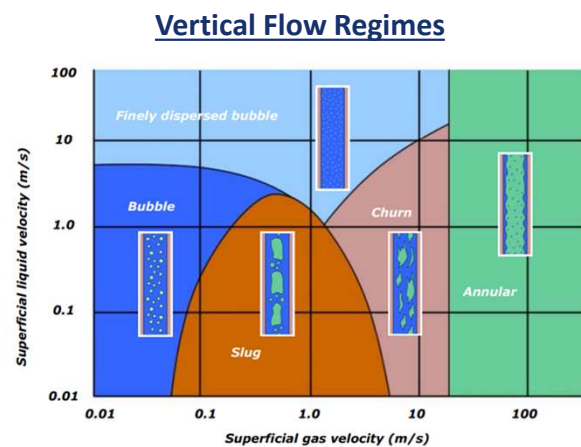


43

Fixed Flow Regime, Modify PVT



- Homogeneous mixing of fluid
 - No slip, fluids at same velocity
 - Mixing laws apply
- Bubbles -> slugs -> churn
 - Counting discrete bubbles
 - Stokes velocity
- Hydrostatic gradient

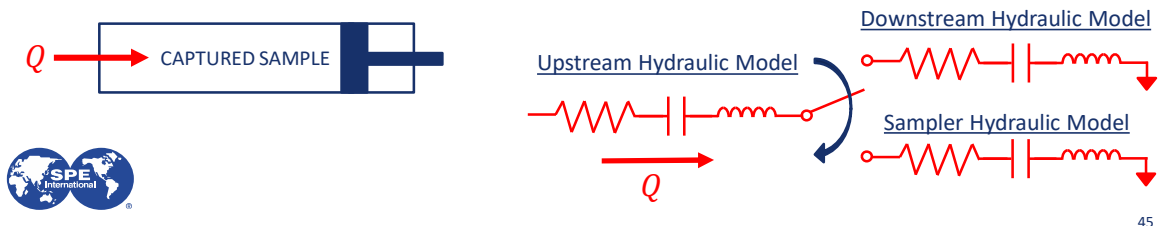


44

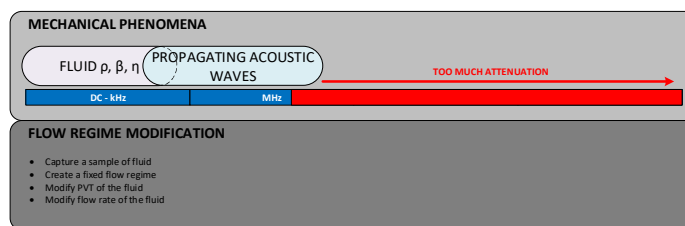
Capturing Fluid Samples



- Piston sampling meters: time to fill + fixed volume == flow rate
 - Errors come from:
 - Valve operating time, Static + dynamic friction of sampler
 - Multiphase flow – sampler can change equivalent impedance of fluid, distorts the dynamics of oil/water/gas flow



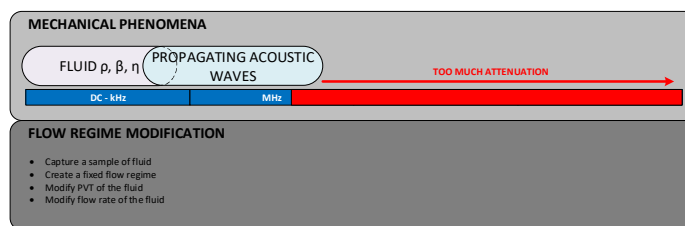
Conclusion & Acknowledgements



- Large variety of mechanical phenomena to measure phase fractions and flow rates
- Need other measurements of fluid that are orthogonal to mechanical properties to fully solve mixed multiphase flow
- This is not a complete list!



Conclusion & Acknowledgements



- Special thanks to:
 - Aramco Services: Aramco Research Center – Houston, Sensors Development Team
 - Saudi Aramco: Exploration and Petroleum Engineering Advanced Research Center (EXPEC ARC), Production Technology Division
 - SPE Flow Measurement Technical Section



